



JK-2290D系列

产品使用说明书&产品零件图册

Manual book & parts book

JACK 杰克

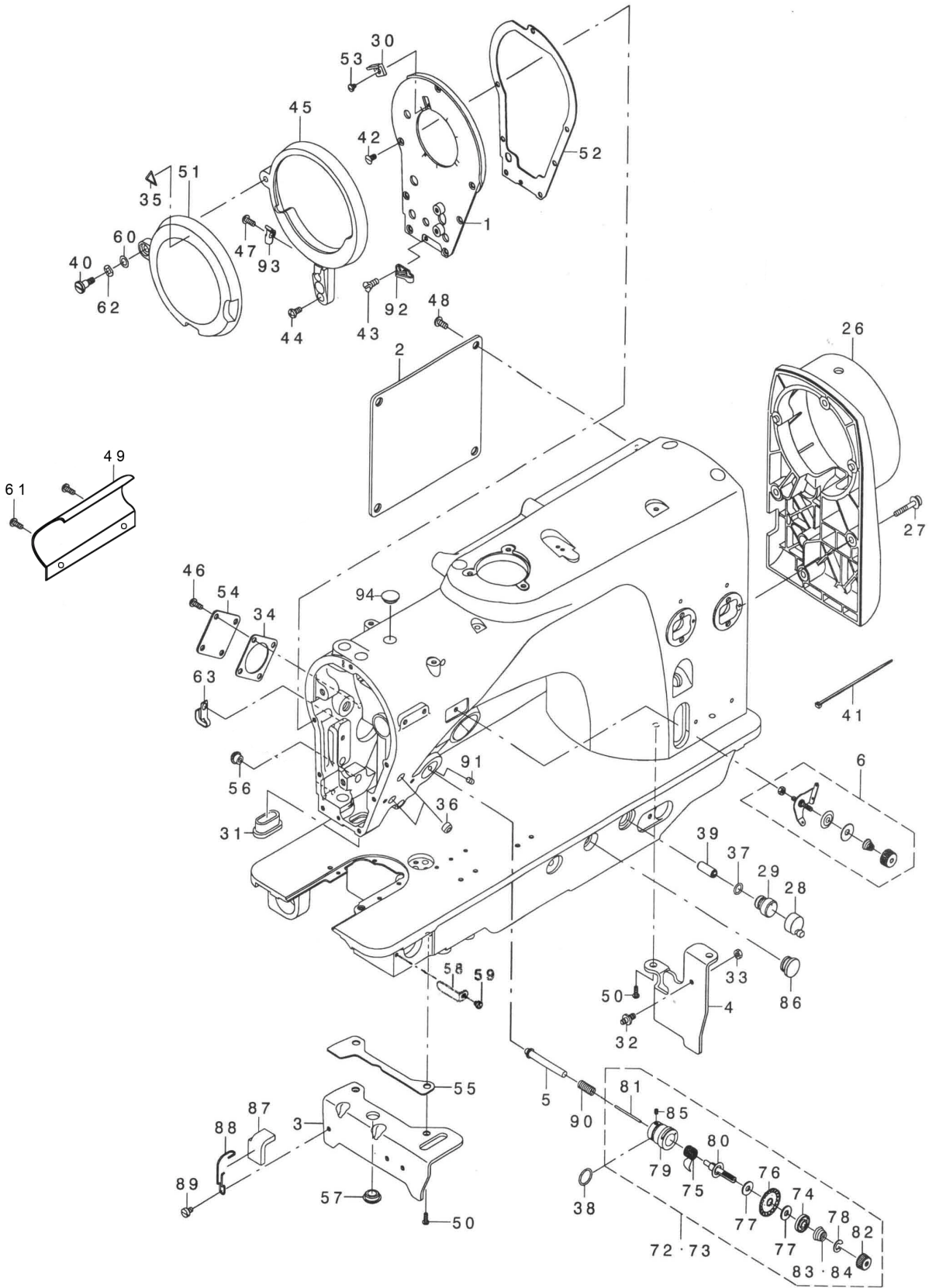
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1. 机体部分(1)

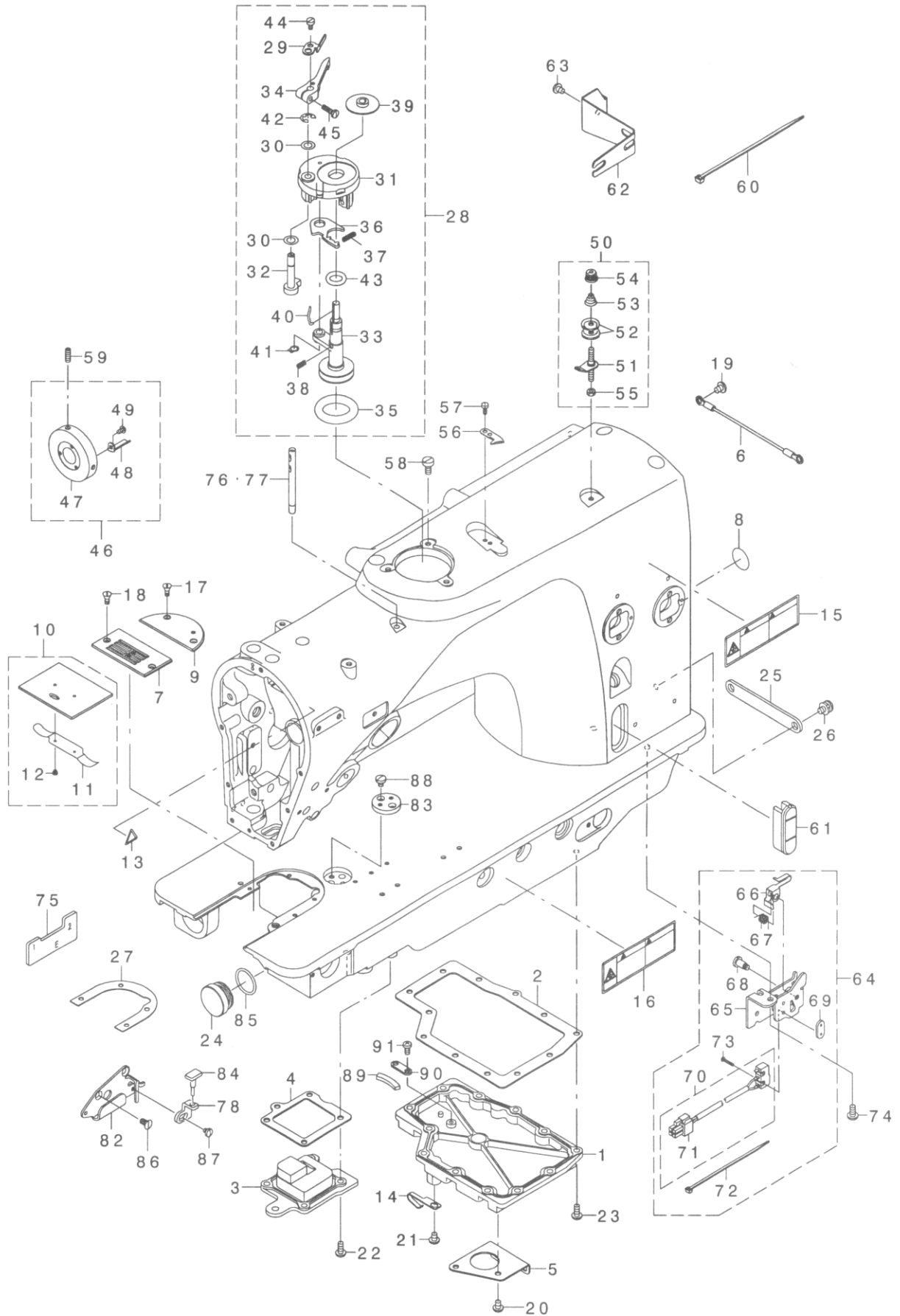
FRAME&MISCELLANEOUS COVER COPONENTS(1)



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
01-01	235-00978	面板组件	FACE PLATE COMPL.	1
01-02	235-26205	后盖板	SIDE PLATE	1
01-03	400-03586	前支脚	BED SUPPORT PLATE A	1
01-04	235-26403	后支脚	BED SUPPORT PLATE B	1
01-05	400-11123	松线杆	THREAD RELEASE AUXILIARY PIN	1
01-06	225-28764	中过线器组件	PRE-TENSION CONTROLLER ASM.	1
01-26	236-00604	后罩	PULLEY COVER	1
01-27	03 SL-6052592-TN	后罩螺钉	SCREW	4
01-28	236-01305	橡胶盖	ARD-DISCHARGING CAP	1
01-29	236-29900	透气阀	AIR-DISCHARGING	1
01-30	100-01709	面板刀片	TAKE-UP THREAD CUTTER	1
01-31	100-00206	摆动架槽框	ARM OIL SHIELD	1
01-32	137-47308	复位螺钉	SCREW	1
01-33	NS-6110350-SP	复位螺母	NUT	1
01-34	225-01704	密封垫片	BOBBIN LEVER	1
01-35	CM-3002000-01	警告牌	RING	1
01-36	GPR-01015000	油塞	DRIVING STOPPER RUBBER	2
01-37	RO-0801502-00	透气阀O形圈	RUBBER RING	1
01-38	RO-1331701-00	夹线器O形圈	RUBBER RING	1
01-39	PS-0800202-KH	透气阀弹簧销	CABLE BAND	1
01-40	SD-0640751-SP	护盖罩窗螺钉	HINGE SCREW	1
01-41	EA-9500B01-00	电线自锁夹	CABLE BAND	1
01-42	SS-1110840-SP	面板螺钉	SCREW	7
01-43	SS-1110840-SP	导线架螺钉	SCREW	1
01-44	SS-4110915-SP	护盖螺钉	PRE-TENSION CONTROLLER ASM.	2
01-45	263-05102	挑线盘防护盖	BALANCE COVER BASE	1
01-46	SS-4121015-SP	螺钉	SCREW	4
01-47	SS-4120615-SP	护盖弹簧片螺钉	SCREW	1
01-48	235-28607	后盖板螺钉	SCREW	3
01-49		电线压盖	CONNECTING ROD	3
01-50	225-29481	前支脚螺钉	SCREW	1
01-51	225-29473	挑线盘防护罩组件	BALANCE COVER	1
01-52	83214-047-000	面板垫	FACE PLATE PACKING	2
01-53	110-93606	面板刀片螺钉	SCREW	1
01-54	110-72402	油窗板	OIL BLOCK	1
01-55	NS-6110310-SP	垫片	NUT	1
01-56	400-23286	摆动架销油塞	RUBBER PLUG	1
01-57	SS-6090620-TP	油塞	SCREW	2
01-58		铜塞固定板	GEAR BOX CAP PRESSER	3
01-59		铜塞固定板螺钉	SCREW	2
01-60	EA-9500B02-00	护盖罩窗垫片	WASHER	1
01-61	SM-4030501-SN	螺钉	SCREW	1
01-62	235-39901	护盖罩窗弹簧片	WAVED WASHER	1
01-63	SS-4120615-SP	小线夹	UPPER SHAFT FRONT METAL OIL WIRE HOLDER	1
01-71	HK-0346100-60	释放圈	HOOSING	1
01-72	EA-9500801-60	夹线器组件	THREAD TENSION ASM.	1
01-73	SM-4021201-SC	夹线器组件	THREAD TENSION ASM.	2
01-74	SS-4120915-SP	松线板	TENSION DISC HOLDER	2
01-75	225-36502	挑线簧	TAKE-UP SPRING	1
01-76	01 229-58300	夹线板组件	THREAD TENSION DISK COMPL.	1
01-77	02 225-02504	夹线板组件	THREAD TENSION DISK COMPL.	1
01-78	225-02702	夹线螺母制动垫圈	ROTATION STOPPER	1
01-79	05 400-06012	夹线器座组件	THREAD TENSION ROD BASE ASM.	1
01-80	06 400-06013	夹线器座组件	THREAD TENSION ROD COMPL.	1
01-81	01 263-12504	松线钉	THREAD RELEASE PIN	1
01-82	04 225-04104	夹线螺母	THREAD TENSION BUT	1
01-83	229-02605	夹线簧	TENSION SPRING	1
01-84	110-43601	夹线簧	TENSION SPRING	1
01-85	RO-1952401-00	夹线螺钉紧固螺钉	SCREW	1
01-86	SS-1110840-SP	橡皮塞	PLUG	2
01-87	SS-7090410-SP	毛毡	SCREW	1
01-88	SS-7110540-SP	压簧	SCREW	2
01-89	236-04705	螺钉	MAGNET	1
01-90	119-34207	松线杆复位弹簧	E-RING	1
01-91	ST-4040821-SS	夹线器紧固螺钉	SCREW	1
01-92		导线架	SPRING GUARD	1
01-93		护盖弹簧片	SPRING	1
01-94		顶油塞	RUBBER PLUG	1

2. 机体部分(2)

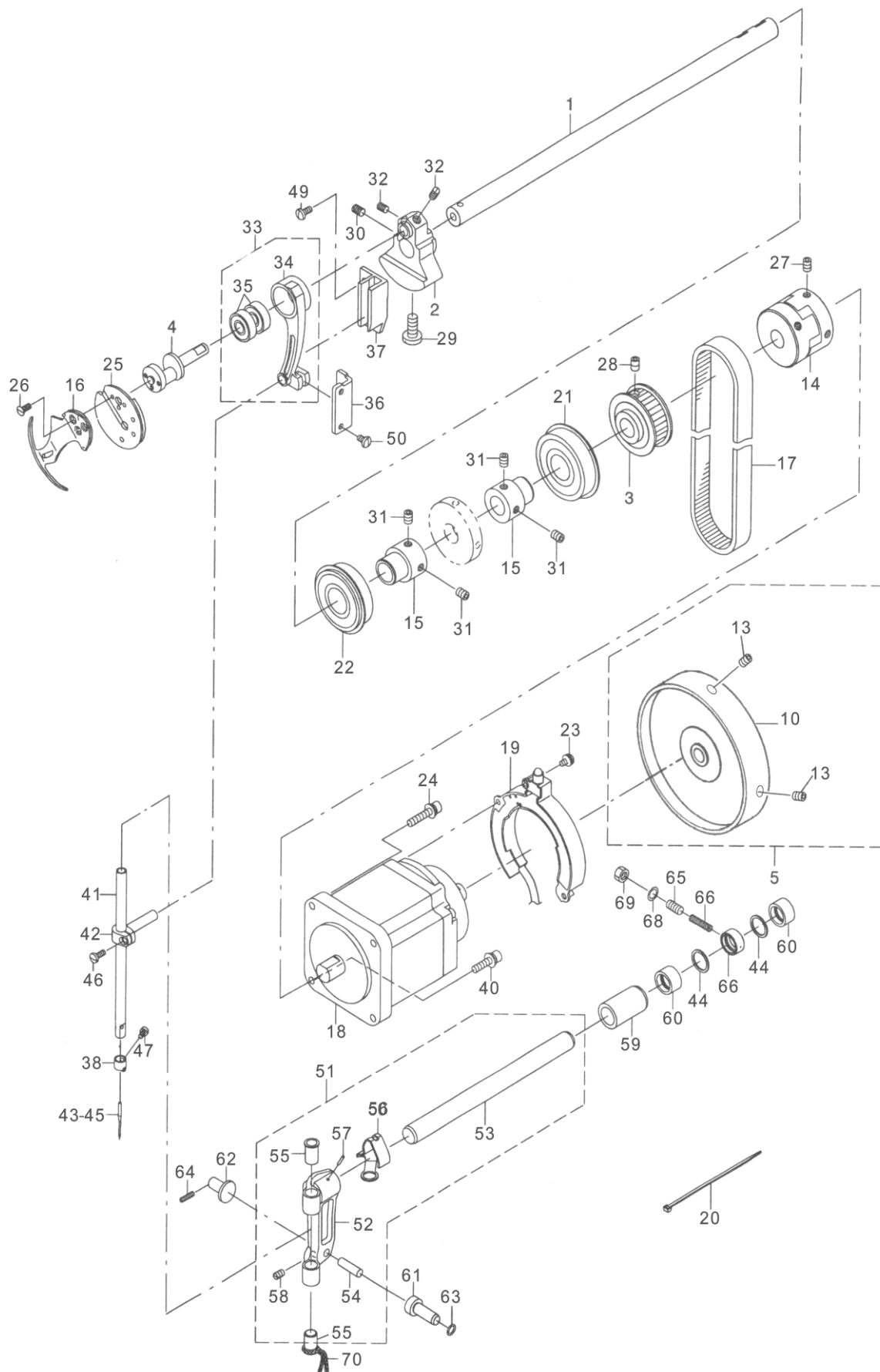
FRAME&MISCELLANEOUS COVER COPONENTS(2)



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ
02-01	235-00978	油箱盖	GEAR BOX (LARGE) COVER	1
02-02	235-26205	油箱盖垫	GEAR BOX (LARGE) PACKING	1
02-03	400-03586	旋梭齿轮箱盖	GEAR BOX (SMALL) COVER	1
02-04	235-26403	旋梭齿轮箱盖垫	GEAR BOX (SMALL) PACKING	1
02-05	400-11123	油箱大有线架	PIPE GUIDE PLATE	1
02-06	225-28764	中过线器组件	PRE-TENSION CONTROLLER ASM.	1
02-07	02 M6095-350-CAA	针板	NEEDLE PLATE	1
02-08	03 M6096-350-CAL	接地线标识	GROUND MARK	1
02-09	02 M6096-351-CAF	针板内盖板	BED PLATE	1
02-10	03 M6096-352-CAF	刀架底板组件	BED SLIDE ASM.	1
02-11	04 400-03625	刀架底板垫片	BED SLIDE SPRING	1
02-12	04 400-03626	螺钉	SCREW	1
02-13	05 400-03623	警示牌	WARNING	1
02-14	05 400-03624	油箱小油线架	LUBRIVATING OIL WICK STOPPER	1
02-15	07 M6100-350-CAA	安全提示牌	SAFETY LABEL. (SMALL)	1
02-16	08 M6097-350-CAA	安全提示牌	SAFETY LABEL. (SMALL)	1
02-17	09 400-03627	针板内盖板螺钉	SCREW	1
02-18	10 M6099-350-CAF	针板螺钉	SCREW	1
02-19	10 M6099-350-CAL	螺钉	SCREW	1
02-20	11 M6098-350-CAF	油箱大有线架螺钉	SCREW	1
02-21	11 M6098-350-CAA	油箱小有线架螺钉	SCREW	1
02-22	12 400-17100	旋梭齿轮箱盖螺钉	SCREW	1
02-23	13 400-17101	油箱盖螺钉	SCREW	1
02-24	12 400-17102	旋梭箱铜塞	GEAR BOX (SMALL) CAP	1
02-25	13 400-17103	电线压板	CONNECTING ROD	1
02-26	236-00604	压板滚压螺钉	SCREW	1
02-27	SL-6052592-TN	垫片	BOLT	4
02-28	236-01305	绕线器组件	BOBBIN DEVICE ASM.	1
02-29	236-29900	排气装置	AIR-DISCHARGING	1
02-30	100-01709	薄片	WASHER	1
02-31	100-00206	核心卷绕体组件	BOBBIN FITTING BASIS COMPL.	1
02-32	137-47308	绕线凸轮轴	BOBBIN CAM SHAFT COMPL.	1
02-33	MS-6110350-SP	核心卷绕轴	BOBBIN WINDER SHAFT COMPL.	1
02-34	01 225-01704	垫圈	GASKET	1
02-35	CM-3002000-01	橡胶轮	RING	1
02-36	GPR-01015000	控制板	ASJUSTING PLATE	2
02-37	RO-0801502-00	复位长弹簧	SPRING	1
02-38	RO-1331701-00	复位短弹簧	PRESSUR FOOT SPRING	1
02-39	PS-0800202-KH	卷绕轴垫	CUSHION	1
02-40	SD-0640751-SP	核心弹簧	LATCH SPRING	1
02-41	EA-9500801-00	绕线器摆动板轴挡圈	RETAINING RING	1
02-42	SS-1110840-SP	绕线器绕线凸轮轴挡圈	E-RING	7
02-43	SS-2090710-TP	卷线轴O型圈	RUBBER RING	1
02-44	SS-4110915-SP	螺钉	SCREW	2
02-45	263-05102	平衡盖底座	BALANCE COVER BASE1	1
02-46	SS-4121015-SP	绕线器主动轮组件	BOBBIN DRIVING WHEEL ASM.	4
02-47	SS-4120615-SP	绕线器主动轮	BOBBIN DRIVING WHEEL	1
02-48	SS-4121015-SP	主动轮支脚	BOBBIN DRIVING WHEEL BLADE	4
02-49	SS-4121015-SP	支脚螺钉	SCREW	1
02-50	SS-4150915-SP	绕线夹线器组件	BOBBIN THREAD TENSION ASM.	4
02-51	225-02108	中过线板组件	BOBBIN THREAD TENSION DISC	1
02-52	235-27401	夹线板	BOBBIN WINDER TENSION DISC	1
02-53	SS-7080410-SP	夹线簧	THREAD TENSION SPRING	1
02-54	225-01605	塑料夹线螺母	THREAD TENSION NUT	1
02-55	400-03588	夹线螺母	NUT	1
02-56	TA-0800504-RO	绕线切刀	THREAD CUTTER	1
02-57	TA-1250406-RO	切刀螺钉	SCREW	1
02-58	TA-1250406-RO	绕线器螺钉	SCREW	3
02-59	WP-0501016-SD	绕线轮紧固螺钉	SCREW	1
02-60	WP-0651056-SD	电线自锁夹	CABLE BAND	1
02-61	WS-0510002-KP	油标窗	OIL SIGHT WINDOW	1
02-62	WZ-0641510-KD	油线架	HEAD LUBRICATION PIPE STOPPER	1
02-63	400-22407	油线架螺钉	SCREW	1
02-64	D2112-555-B00	安全开关组件	SAFETY SWITCH ASM.	2
02-65	225-29002	开关架	SAFETY SWITCH BASE	1
02-66	225-29101	开关驱动杆	SAFETY SWITCH ARM	1
02-67	225-29200	开关弹簧	SAFETY SWITCH SPRING	1
02-68	SS-4110915-SP	开关驱动轴	SAFETY SWITCH ARM SHAFT	2
02-69	SS-6090540-SP	开关夹紧板	SAFETY SWITCH STOPPER PLATE	1
02-70	SS-6580752-TP	安全开关	SAFETY SWITCH CORD ASM.	2
02-71	WP-0330500-OE	安全开关	SAFETY SWITCH CORD	2
02-72	400-03633	电线自锁夹	CABLE BAND	1
02-73	400-03634	夹紧板螺钉	SCREW	1
02-74	100-06005	安全开关螺钉	SCREW	1
02-75	235-38309	计量规	TIMING GAUGE E	1
02-76	225-47557	两眼过线柱	THREAD TENSION T COMPL.	1
02-77	225-28509	两眼过线柱	SAFETY SWITCH ARM	4
02-78	229-21407	挑线簧定位板	ROTATION STOPPER	1
02-82	236-26005	过线板	BANLANCE THREAD GUIDE A	1
02-83	B3121-352-000	限位挡板	RULER STOP SEAT	1
02-84	B3129-012-A00	挑线簧定位橡胶	RUBBER STOPPER	1
02-85	SS-8090670-SP	铜塞O型圈	RING	1
02-86	TA-1250705-RO	过线板螺钉	SCREW	2
02-87	400-08934	挑线簧定位板螺钉	SCREW	1
02-88	400-08935	限位挡板螺钉	SCREW	2
02-89	SS-6110610-TP	磁铁	MAGNET	1
02-90	229-20409	磁铁压板	THREAD TAKE-UP COVER WASHER	1
02-91	SS-8110750-SP	螺钉	SCREW	1

3. 挑线刺布部件

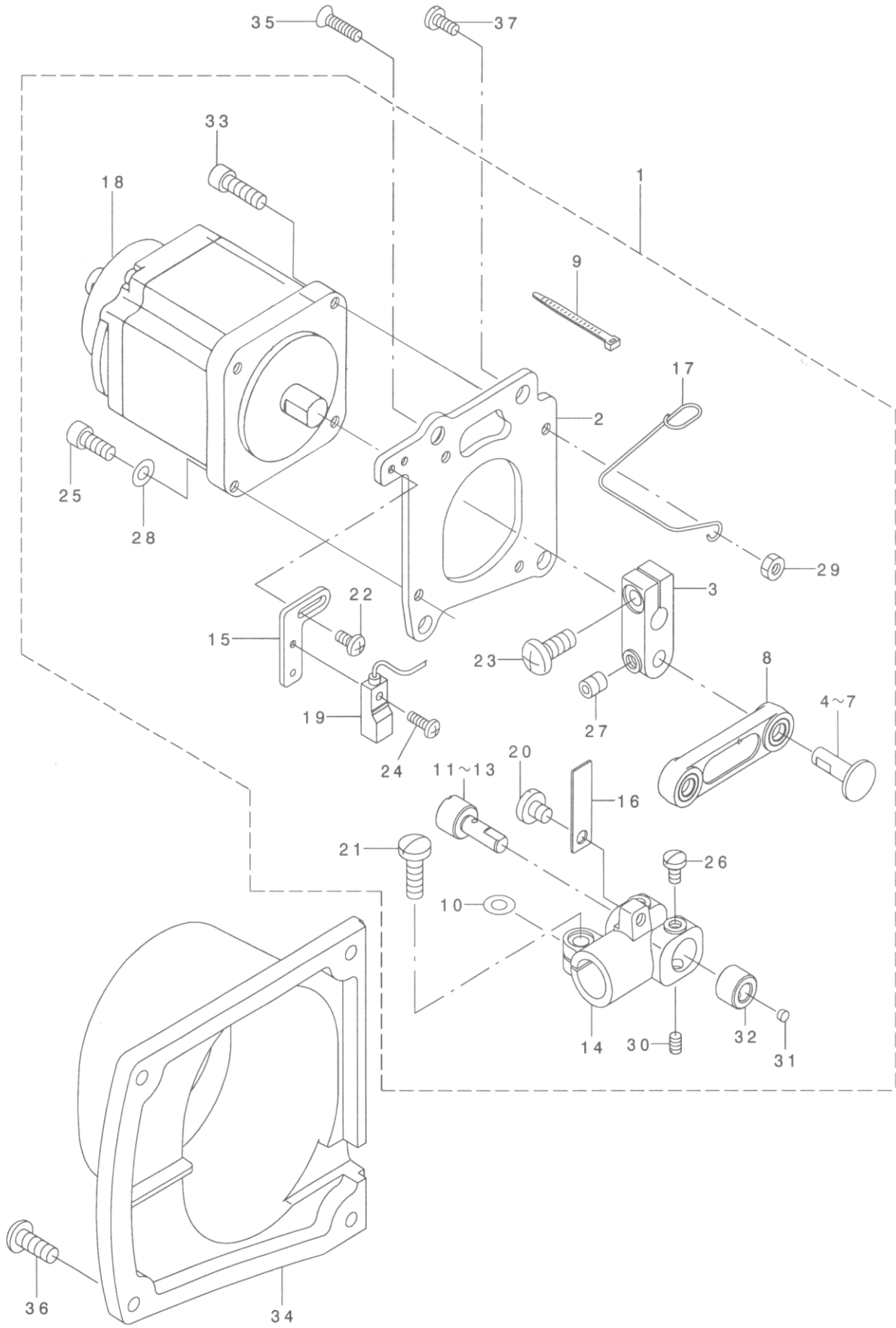
MAIN SHAFT & THREAD TAKE-UP & NEEDLE BAR COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
03-01	235-27906	上轴	UPPER SHAFT	1
03-02	400-10324	针杆曲柄	COUNTER WEIGHT	1
03-03	235-28003	上轴带轮	UPPER SHAFT SPROCKET	1
03-04	235-28102	挑线曲柄	NEEDLE ROD CRANK	1
03-05	235-28250	手轮部件	HAND WHEEL	1
03-010		上轮	HAND WHEEL	1
03-13		上轮紧固螺钉	SCREW	2
03-14	236-04309	联轴器组件	COUPLING	1
03-15	236-04200	上轴轴承挡圈	MAIN SHAFT SPROCKET	2
03-16	235-06208	旋转挑线盘	BALANCE V	1
03-17	225-05705	同步齿型带	TIMING BELT	1
03-18	KM-0000004-60	伺服马达	SERVO MOTOR	1
03-19	M6801-471-0A0	同步组件	SYNC ASM.	1
03-20	EA-9500B01-00	电线自锁夹	CABLE BAND	1
03-21	SB-1200008-00	上轴后轴承	BEARING	1
03-22	SB-1200009-01	上轴前轴承	BEARING	1
03-23	SL-4040881-SC	螺钉	SCREW	2
03-24	SL-6052592-TN	上轴电机外六角螺钉	BOLT	4
03-25	100-08753	旋转挑线盘座组件	TAKE-UP COUNTERWEIGHT ASM.	1
03-26	SS-1090930-SP	旋转挑线盘螺钉	SCREW	3
03-27	SM-8060812-TP	上轴传动连接块螺钉	SCREW	4
03-28	SM-8060813-TP	上轴带轮螺钉	SCREW	2
03-29	SS-7681650-TP	针杆曲柄定位螺钉	SCREW	1
03-30	SS-8680730-SP	针杆曲柄紧定螺钉	SCREW	1
03-31	SM-8060812-TP	上轴轴承挡圈螺钉	SCREW	4
03-32	SS-8660610-TP	挑线曲柄螺钉	SCREW	2
03-33	235-28755	针杆连杆组件	NEEDLE ROD CRANK ROD ASM.	1
03-34	235-28706	针杆连杆	NEEDLE ROD CRANK ROD	1
03-35	SB-1080019-00	针杆连杆轴承	BUSHING	2
03-36	235-28805	小连杆导板	NEEDLE ROD CRANK ROD GUIDE	1
03-37	400-10277	针杆连接柱导轨	NEEDLE ROD HOLDER GUIDE	1
03-38	01 225-07701	针杆线勾	THREAD RACK RIGHT	1
03-40	SL-6052092-TN	螺钉	SCREW	1
03-41	400-15494	针杆	NEEDLE ROD	1
03-42	225-07305	针杆连接柱	NEEDLE ROD HOLDER	1
03-43	01 MC-2005F07-00	机针（薄料）	NEEDLE	1
03-44	235-44901	缓冲衬套	THRUST BUSH	2
03-45	01 MDP-500B1000	机针（厚料）	NEEDLE	1
03-46	SS-7090910-TP	针杆连接柱螺钉	SCREW	1
03-47	SS-7080520-SP	机针螺钉	SCREW	1
03-49	SS-7110910-TP	针杆连接柱导轨螺钉	SCREW	2
03-50	SS-7110910-TP	小连杆导板螺钉	SCREW	2
03-51	235-29159	针杆摆动架组件	NEEDLE ROD SUPPORT BASE ASM.	1
03-52	235-29100	针杆摆动架	NEEDLE ROD SUPPORTBASE	1
03-53	235-29209	针杆摆动架轴	NEEDLE ROD SUPPORT BASE SHAFT	1
03-54	235-29308	针杆摆动架销	SUPPORT BASE GUIDE SHAFT	1
03-55	235-29506	针杆轴套	NEEDLE ROD METAL	2
03-56	235-29407	摆动架毛毡	SPRING PIN	1
03-57	PS-0400222-KO	针杆摆动架开后销	SPRING PIN	1
03-58	SS-8120740-SP	针杆摆动架销螺钉	SCREW	1
03-59	400-10315	针杆摆动架轴套	SUPPORT BASE SHAFT FRONT METAL	1
03-60	235-31114	摆动架后外套	SUPPORT BASE SHAFT BEAR METAL	2
03-61	400-10297	摆动架右定位销	SUPPORT BASE GUIDE PIN A	1
03-62	400-10296	摆动架左定位销	SUPPORT BASE GUIDE PIN B	1
03-63	RO-0371801-00	摆动架右定位销O型圈	RUBBER RING	1
03-64	SS-8151230-SP	摆动架左定位销螺钉	SCREW	1
03-65	SM-8061212-TP	摆动架后中套螺钉	SCREW	1
03-66	400-8061212-TP	摆动架后中套	METAL B	1
03-67	400-10322	摆动架后中套弹簧	SPRING	1
03-68	WP-0720516-SD	垫片	PLAIN WASHER	1
03-69	NM-6060001-SC	摆动架后中套锁紧螺帽	NUT M6	1
03-70	CQ-2020000-00	油线	OIL WICK	0.15

4. 摆针部件

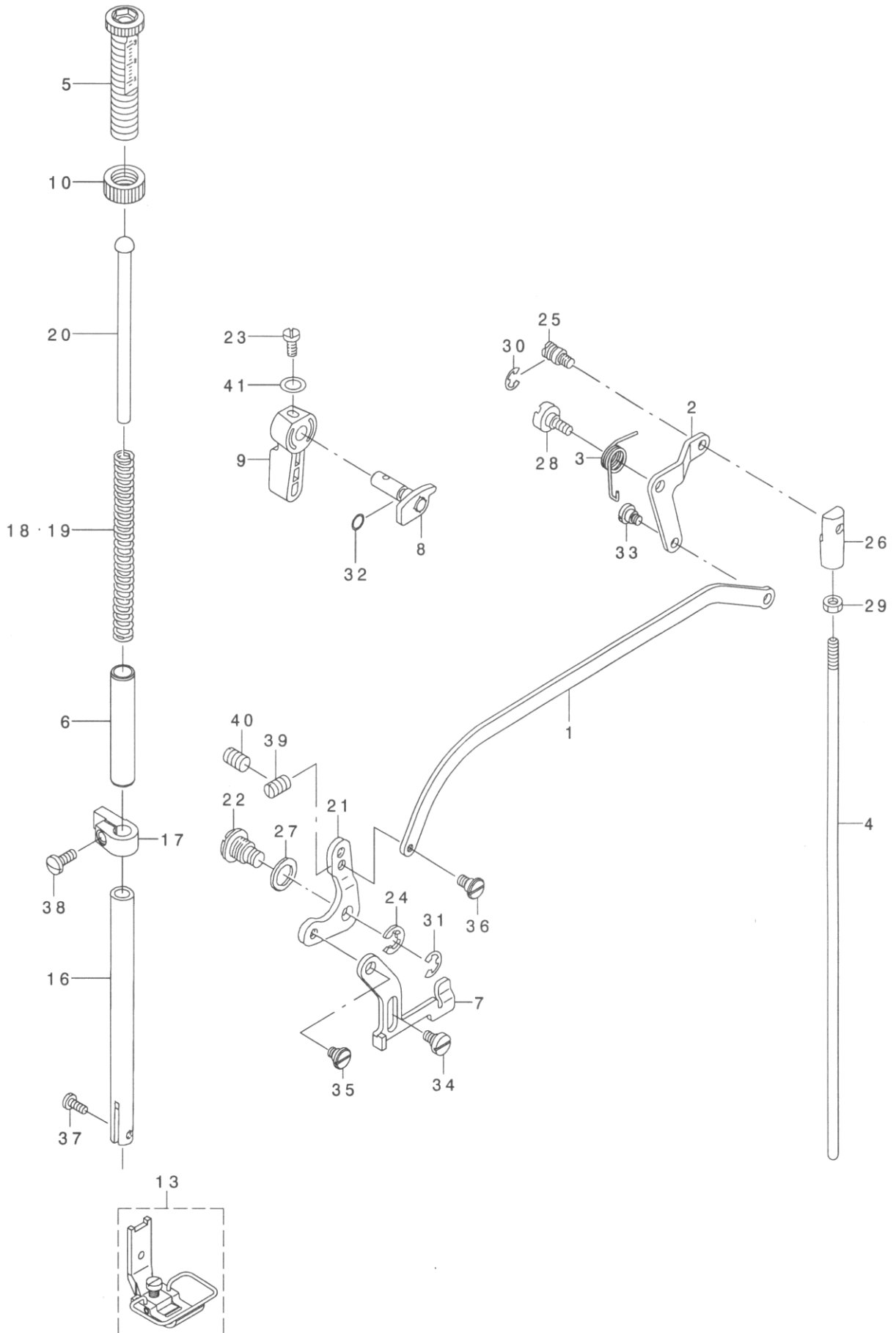
NEEDLE VIBRATOR COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
04-01	400-08370	步进电机安装组件	NEEDLE VIBRATOR UNIT	1
04-02	235-30009	步进电机安装板	NEEDLE VIBRATOR UNIT BASIS	1
04-03	400-10278	摆动架驱动块	MOTOR LINK	1
04-04	01 235-44109	摆动架连杆销	NEEDLE VIBRATOR JUNCTION ROD	1
04-05	01 235-44208	摆动架连杆销	NEEDLE VIBRATOR JUNCTION ROD	1
04-06	01 235-44307	摆动架连杆销	NEEDLE VIBRATOR JUNCTION ROD	1
04-07	01 235-44802	摆动架连杆销	NEEDLE VIBRATOR JUNCTION ROD	1
04-08	400-08169	摆动架连杆组件	SHAFT CONNECTION LINK ASM.	1
04-09	EA-9500B01-00	电线自锁夹	CABLE BAND	2
04-10	WP-0520656-SA	摆动架连接座螺钉垫片	WASHER	1
04-11	01 400-08119	摆动架驱动连杆	JUNCTION SHAFT A	1
04-12	01 400-08120	连接轴	JUNCTION SHAFT B	1
04-13	01 400-08121	连接轴	JUNCTION SHAFT C	1
04-14	400-08118	摆动架连接座	SUPPORT BASE SHAFT CONNECTION	1
04-15	235-30702	步进电机感应器安装板	SENSOR FITTING PLATE	1
04-16	235-30801	感应器挡板	SENSOR SLIT	1
04-17	235-31007	锁夹	CORD CLAMP	1
04-18	KM-0000003-50	步进电机	PULSE MOTOR	1
04-19	M8523-476-AA0	步进电机感应器	ZERO SENSOR A ASM.	1
04-20	SS-7110510-SP	感应器挡板螺钉	SCREW	1
04-21	SS-7121410-TP	摆动架连接座螺钉	SCREW	1
04-22	SM-4030655-SP	步进电机感应器安装板螺钉	SCREW	2
04-23	SM-4051255-SP	摆动架驱动块螺钉	SCREW	1
04-24	SM-4860801-SN	步进电机感应器螺钉	SCREW	1
04-25	SM-6041002-TP	步进电机螺钉	SCREW	3
04-26	SS-7110730-SP	摆动架连杆轴螺钉	SCREW	2
04-27	SM-8050612-TP	摆动架连杆销螺钉	SCREW	1
04-28	WP-0482016-SZ	平面垫圈	WASHER	2
04-29	NM-6040001-SN	螺母	NUT	1
04-30	SS-8090670-SP	螺钉	SCREW	1
04-31	TA-0340201-RO	塞子	PLUG	1
04-32	400-10298	摆动架连接轴	SCREW	1
04-33	SM-6041402-TP	步进电机螺钉	SCREW	1
04-34	235-30900	步进电机罩	NEEDLE VIBRATOR UNIT COVER	1
04-35	SS-1151310-TP	步进电机安装板沉头螺钉	SCREW	1
04-36	SS-4121215-SP	步进电机罩螺钉	SCREW	4
04-37	SS-7150740-SP	步进电机安装板螺钉	SCREW	3

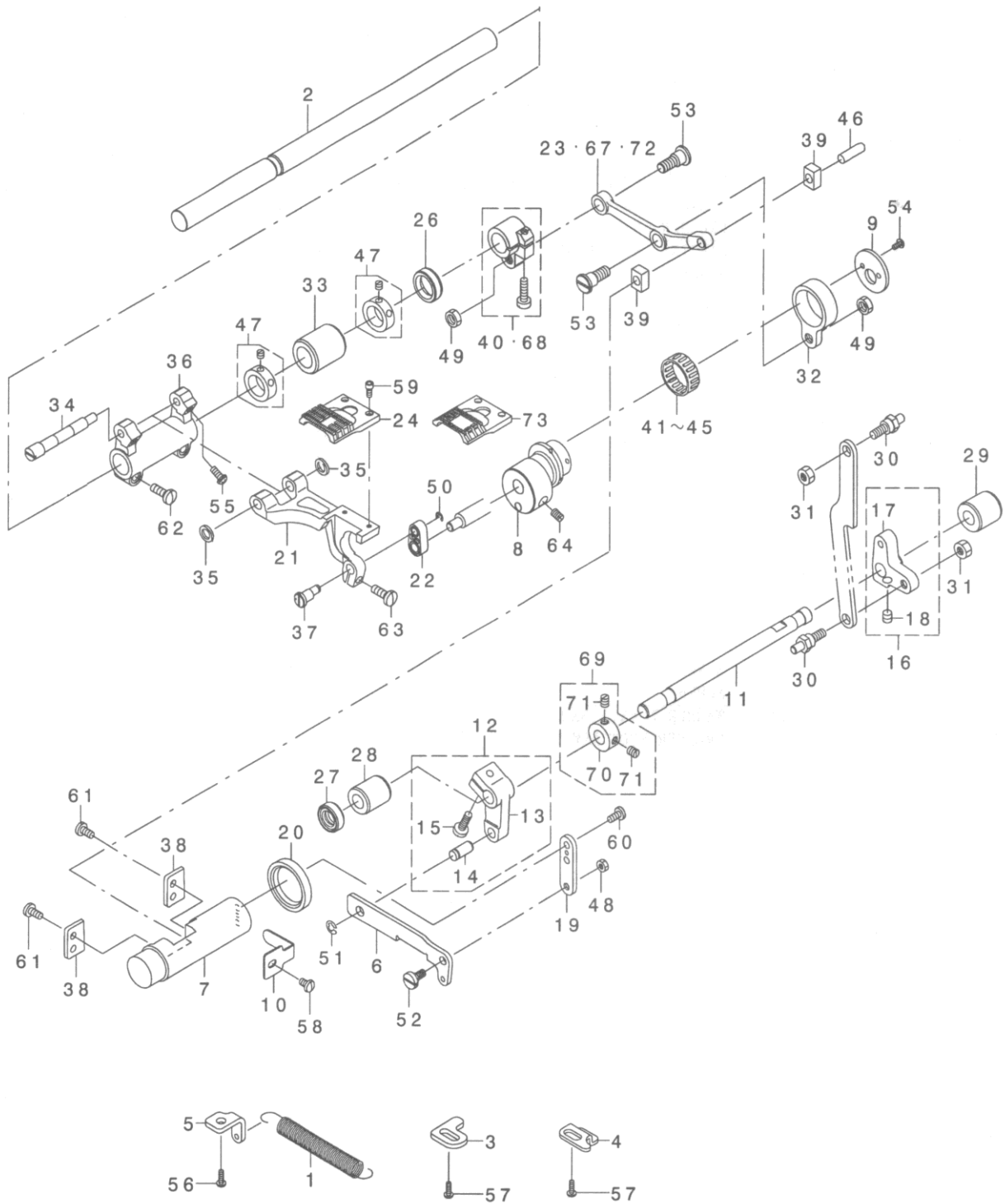
5. 抬压脚部件

HAND LIFTER COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
05-01	235-31304	抬压脚拉杆	KNEE LIFTING SIDE ROD LINK	1
05-02	235-31403	抬压脚后杠杆	KNEE LIFTING LINK SPRING	1
05-03	235-31502	抬压脚后杠杆复位弹簧	KNEE LIFTING LINK SPRING	1
05-04	400-03601	顶杆	KNEE LIFTING JUNCTION ROD	1
05-05	236-09209	调压螺钉	PRESSER SPRING REGULATOR	1
05-06	236-09001	压脚轴套	BUSHING	1
05-07	263-08007	抬压脚升降板	LIFTING LEVER	1
05-08	263-07850	压脚扳手组件	HAND LIFTER CAM COMPL.	1
05-09	229-07802	压脚扳手	HAND LIFTER	1
05-10	229-07604	调节螺母	NUT	1
05-13	03 225-80864	活压脚组件	PRESSER FOOT ASM.	1
05-16	100-22010	压杆	PRESSER BAR GUIDE BRACKET	1
05-17	263-02901	压杆导架	SCREW	1
05-18	05 B1505-227-T00-A	调压弹簧	PRESSER SPRING REGULATOR	1
05-19	05 229-07406	调压弹簧	PRESSER SPRING REGULATOR	1
05-20	229-07703	调压导杆	PRESSER GUIDE BAR	1
05-21	B1516-552-000	抬压脚前杠杆	LIFTING LEVER LINK	1
05-22	B1517-552-000	前杠杆吊紧螺钉	HINGE PIN	1
05-23	B1521-555-000	压脚扳手螺钉组件	SCREW	1
05-24	B1523-226-000	螺纹销开口挡圈	SNAP RING	1
05-25	B3416-552-000	杠杆接口螺钉	CONNECTING ROD HINGE SCRE	1
05-26	B3416-555-000	抬压脚顶杆接头	SWIVEL	1
05-27	B3431-581-000	提升杆垫圈	LIFTING LEVER GASKET	1
05-28	GAK-33041000	抬压脚后杠杆螺钉	KNEE LIFTING LINK STEP-SCREW	1
05-29	NS-6620310-SP	顶杆螺母	NUT	1
05-30	RE-0500000-K0	杠杆机头卡簧	E-RING	1
05-31	RE-0600000-K0	螺纹销开口挡圈	SNAP RING	1
05-32	RO-0371801-00	O型圈	RUBBER RING	1
05-33	SD-0600341-TP	抬压脚后杠杆销	HINGE SCREW	1
05-34	SD-0630275-SP	升降板下螺钉	HINGE SCREW	1
05-35	SD-0630301-SP	升降板上螺钉	HINGE SCREW	1
05-36	SD-0630371-SP	抬压脚拉杆螺钉	HINGE SCREW	1
05-37	SS-7090910-TP	压脚螺钉	SCREW	1
05-38	SS-7111110-TP	压脚导杆螺钉	PRESSER BAR GUIDE BRACKET	1
05-39	SS-8150510-TP	限位螺钉	SCREW	1
05-40	SS-8151720-SP	紧定螺钉	SCREW	1
05-41	WP-0740516-SP	垫圈	WASHER	1

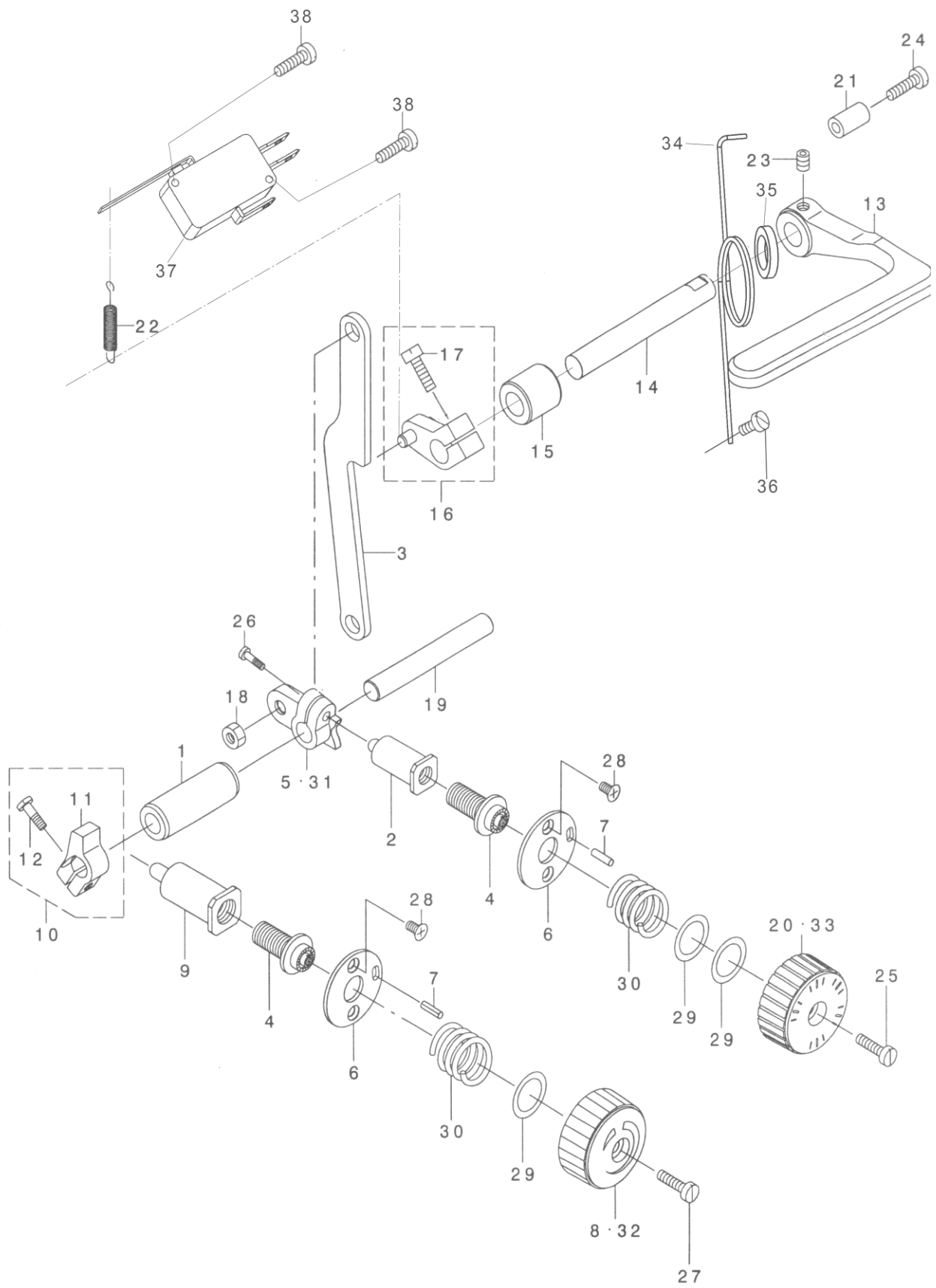
6. 倒送料部件(1)
 FEED MECHANISM COMPONENTS(1)



序号	REF. NO.	图号	PART NO.	名称	NAME	用量	AMT. REQ.
06-01	05	235-32500		复位弹簧	FEED ADJUSTING SPRING	1	
06-02	01	400-10311		水平送料轴	HORIZONTAL FEED SHAFT	1	
06-03	05	235-32906		限位板III	REGULATE PLATE3	1	
06-04	05	235-33003		限位板II	REGULATE PLATE2	1	
06-05	05	235-32609		复位弹簧勾	FEED SPRING RACK	1	
06-06	05	235-32807		倒送料板	FEED REVERSAL LINK	1	
06-07		400-10318		送料连接传动轴	FEED ADJUSTING	1	
06-08		235-32302		送料偏心凸轮	HORIZONTAL FEED CAM	1	
06-09		235-32401		送料偏心凸轮挡板	HORIZONTAL FEED CAM COVER	1	
06-10		235-32203		限位板I	FEED ADJUSTING PRESSER	1	
06-11	05	400-10313		倒送料轴	FEED CHANGE SHAFT	1	
06-12	05	400-10268		倒送料曲柄II部件	FEED CHANG ARM A ASM.	1	
06-13		400-10269		倒送料曲柄II	FEED CHANG ARM A	1	
06-14		229-10509		倒送料曲柄销	FEED ASJUSTING PIN	1	
06-15		SS-7121410-TP		倒送料曲柄II螺钉	SCREW	1	
06-16	05	400-10270		倒送料曲柄I	FEED CHANGE ARM B ASM.	1	
06-17		400-10271		倒送料曲柄	FEED CHANGE ARM B	1	
06-18		SS-8660612-TP		螺钉	SCREW	1	
06-19	05	235-32708		连接板	FEED ADJUSTING ARM	1	
06-20		235-32005		送料连接传动轴油封	FEED ADJUSTING OIL SEAL	1	
06-21	01	400-10263		牙架	FEED BASE SHAFT	1	
06-22		400-10264		抬牙小连杆	LINK	1	
06-23	01	400-10276		针幅调节连杆	HORIZONTAL FEED JUNCTION ROD	1	
06-24		225-81508		送料牙	FEED DOG	1	
06-26		228-88002		送料轴油封	OIL SEAL	1	
06-27	05	236-12609		倒送料轴油封	FEED CHANGING SHAFT OIL SEAL	1	
06-28	05	236-12807		倒送料轴前轴套	METAL A	1	
06-29	05	236-12906		倒送料轴后轴套	METAL B	1	
06-30	05	236-13102		倒送料曲柄I螺钉	SCREW	2	
06-31	05	NS-6150310-SP		倒送料曲柄I螺母	NUT	2	
06-32		263-00509		送料偏心凸轮套	ROD	1	
06-33		236-16709		送料轴套筒	FEED ROCKER SHAFT METAL	1	
06-34	01	100-26110		牙架销	FEED BASE SHAFT	1	
06-35	01	100-26201		牙架销垫片	SPACER	2	
06-36	01	263-03008		牙架座	FEED ROCKER	1	
06-37		235-58406		抬牙销	LINK SHAFT	1	
06-38		100-27308		送料连接传动轴挡板	PLATE A	2	
06-39		100-29619		传动轴滑块	FEED DRIVING ROCKER BLOCK	2	
06-40	01	B1608-555-0A0		送料曲柄	FEED ROCKER SHAFT CRANK ASM.	1	
06-41	03	B1609-804-A00		滚针轴承	BUSHING	1	
06-42	03	B1609-804-B00		滚针轴承	BUSHING	1	
06-43	03	B1609-804-C00		滚针轴承	BUSHING	1	
06-44	03	B1609-804-D01		滚针轴承	BUSHING	1	
06-45	03	B1609-804-E02		滚针轴承	BUSHING	1	
06-46		B1653-470-000		传动连杆销	PIN	1	
06-47		CS-1470710-SH		送料轴挡圈	THRUST COLLAR ASM.	2	
06-48	05	NS-6120310-SP		倒送料螺母	NUT	1	
06-49		NS-6680410-SP		传动连杆曲柄螺母	NUT	2	
06-50		RE-0300000-KO		抬牙销挡圈	E-RING	1	
06-51	05	SD-0500000-KO		倒送料板卡簧	E-RING	1	
06-52	05	SD-0600321-SP		倒送料板螺钉	HINGE SCREW	1	
06-53		SD-0900701-TP		传动连杆曲柄螺钉	SCREW	2	
06-54		SS-4080620-TP		送料偏心凸轮挡板螺钉	SCREW	2	
06-55	01	SS-4120915-SP		抬牙销紧固螺钉	SCREW	2	
06-56	05	SS-4150915-SP		复位弹簧钩螺钉	SCREW	1	
06-57	05	SS-4150915-SP		限位板I螺钉	SCREW	2	
06-58		SS-5110710-SP		限位板I螺钉	SCREW	1	
06-59		SS-6580752-TP		送料牙螺钉	SCREW	2	
06-60	05	SS-7110910-TP		倒送料板螺钉	SCREW	2	
06-61		SS-7110910-TP		送料连接传动轴螺钉	SCREW	4	
06-62		SS-7121410-TP		牙架座螺钉	SCREW	2	
06-63		SS-7121410-TP		牙架紧固螺钉	SCREW	1	
06-64		SS-8660810-TP		偏心轮紧定螺钉	SCREW	2	
06-67	02	263-03206		倒送料曲柄II	FEED CHANG ARM A	1	
06-68	02	100-27100		倒送料轴	FEED CHANGE SHAFT	1	
06-69	05	CS-100081C-SP		倒送料轴组件	THRUST COLLAR ASM.	1	
06-70	05	CS-1000811-SP		倒送料轴挡圈	THRUST COLLAR	1	
06-71	05	SS-8110520-TP		倒送料轴挡圈螺钉	SCREW	2	
06-72	04	400-11850		倒送料曲柄II	FEED CHANG ARM A	1	
06-73	04	400-18430		送料牙	FEED DOG	1	

7. 针距部件

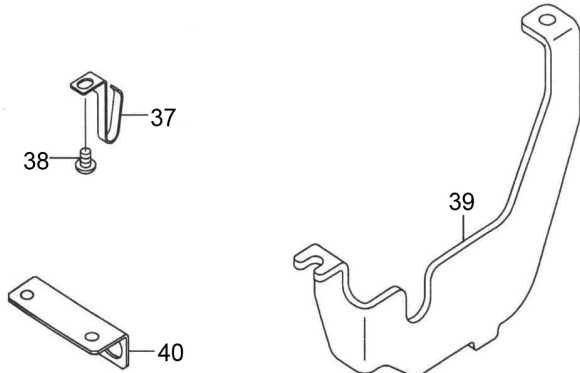
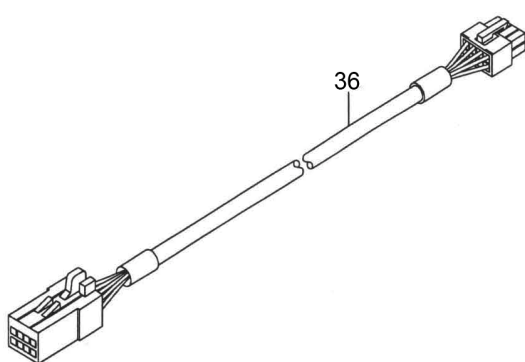
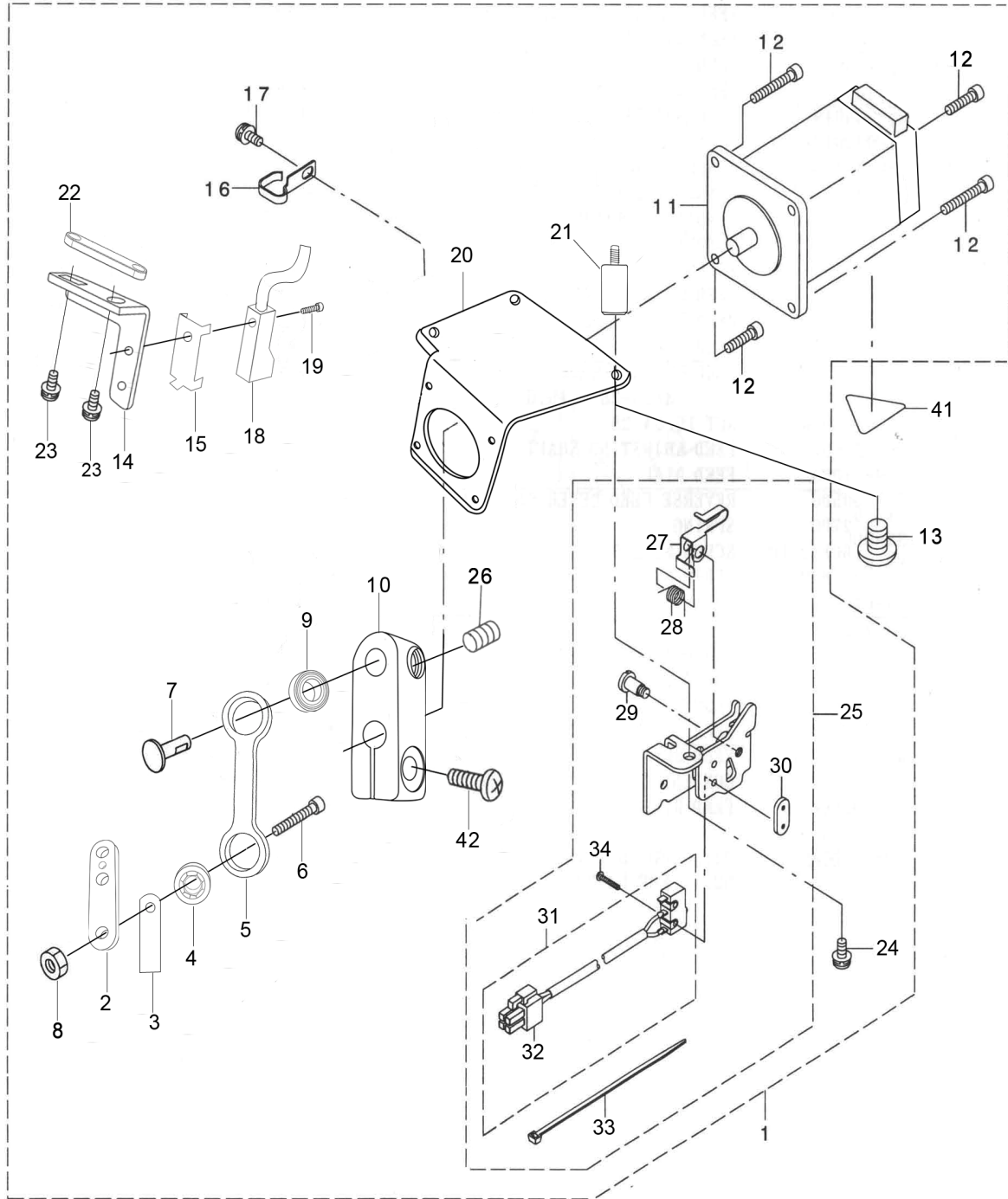
FEED MECHANISM COMPONENTS(2)



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
07-01	235-33706	针距座轴套	FEED ADJUSTING SHAFT METAL	1
07-02	235-33805	倒缝针距螺杆座	FEED ADJUSTING SHAFT	1
07-03	235-33409	倒缝调节杆	FEED ADJUSTING ROD	1
07-04	235-33904	针距螺杆	FEED ADJUSTING SCREW	2
07-05	400-10272	顺缝针距座	FEED BLAND CONTROLLER	1
07-06	235-34019	针距螺杆限位板	FEED ADJUSTING BASE	2
07-07	PS-0300122-KH	针距旋钮定位销	SPRING PIN	2
07-08	01 235-34407	倒缝针距旋钮	CONDENS DIAL	1
07-09	235-34308	倒缝针距螺杆套	FEED ADJUSTING SHAFT	1
07-10	235-34258	倒缝针距座组件	CONDENS STOPPER ASM.	1
07-11	235-34209	倒缝针距座	CONDENS STOPPER	1
07-12	SS-7121410-TP	针距座螺钉	SCREW	1
07-13	236-13607	倒送料扳手	FEED LEVER	1
07-14	236-13706	倒缝扳手轴	FEED LEVER SHAFT	1
07-15	236-13805	倒缝扳手轴套	FEED LEVER SHAFT METAL	1
07-16	236-13953	倒缝曲柄组件	FEED LEVER ARM ASM.	1
07-17	SS-6121620-SP	倒缝曲柄组件螺钉	SCREW	1
07-18	NS-6150310-SP	倒缝调节杆螺母	NUT	1
07-19	235-33607	针距座轴	FEED ADJUSTING SHAFT	1
07-20	01 110-71909	顺缝针距旋钮	FEED DIAL	1
07-21	111-00500	倒缝扳手定位套	REVERSE FEED LEVER STOPPER	1
07-22	113-02700	倒缝复位弹簧	SPRING	1
07-23	SM-8060812-TP	倒送料紧定螺钉	SCREW	2
07-24	SS-6121840-SP	倒缝扳手定位套螺钉	SCREW	1
07-25	SS-6121860-SP	针距旋钮螺钉	SCREW	1
07-26	SS-7121410-TP	针距座螺钉	SCREW	1
07-27	SS-6121860-SP	针距旋钮螺钉	SCREW	1
07-28	SS-1110821-TP	针距螺杆限位板螺钉	SCREW	4
07-29	SP-1651616-SD	针距旋钮波形垫圈	WAVED WASHER	3
07-30	235-34506	走向转盘弹簧	FEED DIAL SPRING	2
07-31	02 400-10273	顺缝针距座	FEED BLAND CONTROLLER	1
07-32	02 235-45007	倒缝针距旋钮	CONDENS DIAL	1
07-33	02 263-02000	顺缝针距旋钮	FEED DIAL	1
07-34		倒缝复位弹簧	SPRING	1
07-35		垫圈	WASHER	1
07-36		螺钉	SCREW	1
07-37		倒缝开关	REVERSE FEED CONTROL	1
07-38		螺钉	SCREW	2

8. 针距部件

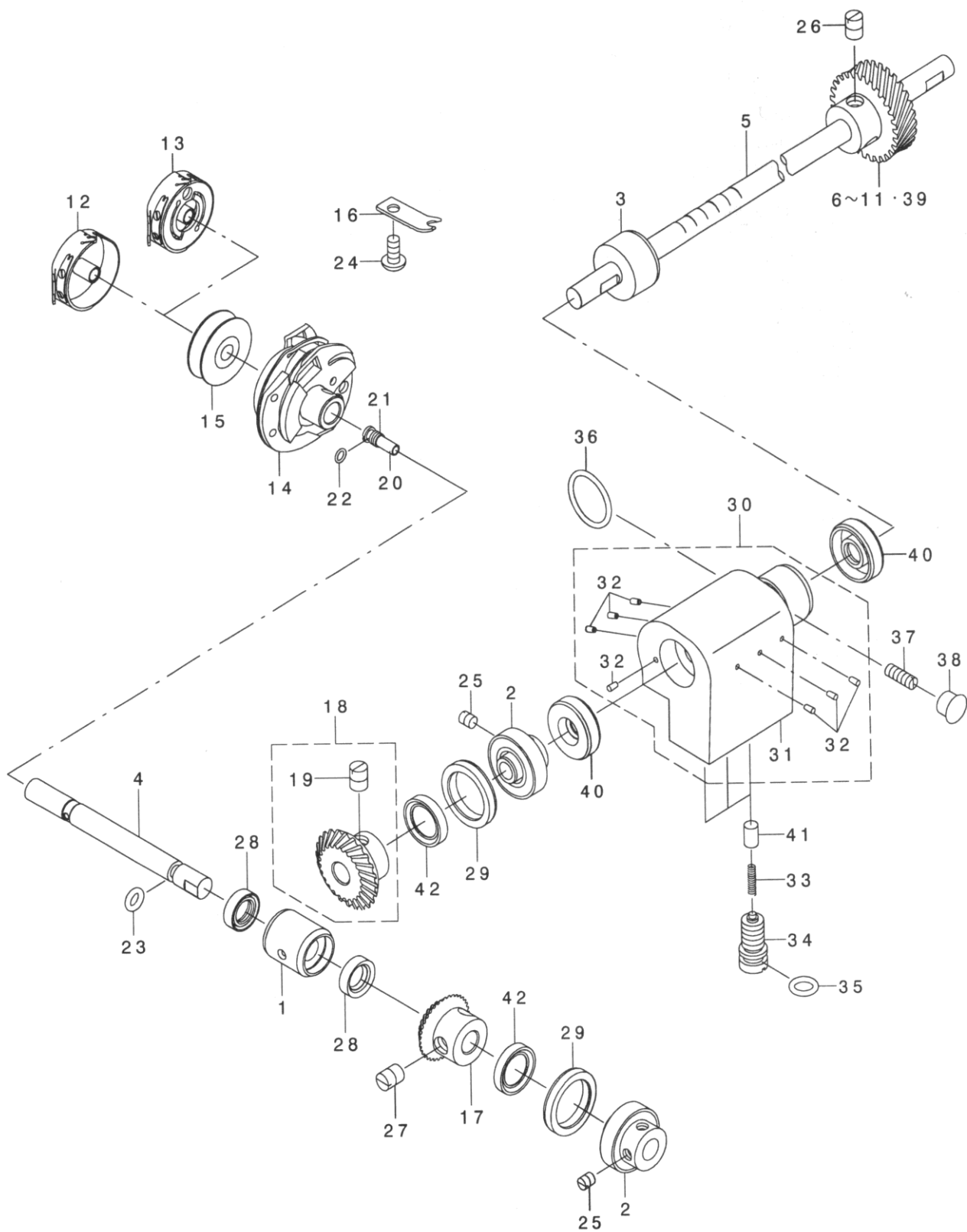
FEED MECHANISM COMPONENTS(3)



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
08-01	400-11931	步进电机部件	ASSY FEED PULSE MOTOR UNIT	1
08-02	400-11837	连接板	PULSE MOTOR LINK C	1
08-03	400-11840	传感链	SENSOR SLIT	1
08-04		关节轴承	SHAFT	1
08-05		步进电机连杆	PULSE MOTOR CONNECTOR	1
08-06		步进电机连杆连接螺钉	SCREW	1
08-07		步进电机送料轴销	FEED PIN	1
08-08		螺母	PULSE MOTOR CONNECTOR	1
08-09		轴承	SHAFT	1
08-10		步进马达连接块	PULSE MOTOR LINK B	1
08-11	KM-0000003-50	步进马达	PULSE MOTOR	1
08-12	SM-6042502-TP	螺钉	SCREW	4
08-13	SM-6041602-TP	螺钉	SCREW	1
08-14		倒缝步进电机感应器安装板	REVERSE PULSE MOTOR SENSOR INSTALLATION PLATE	1
08-15		感应器固定座	SENSOR HOLDER	1
08-16	400-22407	线座	CORD HOLDER	1
08-17	SL-4040892-SC	螺钉	SCREW	1
08-18	M8523-476-AA0	传感器组件	ZERO SENSOR A ASM.	1
08-19		螺钉	SCREW	1
08-20	400-11832	步进马达安装座	FEED PULSE MOTOR BASE	1
08-21		电机安装支架螺钉	MOTOR INSTALLATION SUPPORT	1
08-22		安装板垫片	WASHER	1
08-23		螺钉	SCREW	2
08-24	01 400-11833	螺钉	SCREW	1
08-25	01 235-41352	安全开关组件	SAFETY SWITCH ASM.	1
08-26		平头螺钉	SCREW	1
08-27	01 236-38109	安全开关组件	SAFETY SWITCH ARM	1
08-28	236-38208	安全开关弹簧	SAFETY SWITCH SPRING	1
08-29	236-38307	安全开关组件轴	SAFETY SWITCH ARM SHAFT	1
08-30	236-38406	安全开关螺母	SAFETY SWITCH NUT	1
08-31	235-41451	安全开关线组件	SAFETY SWITCH CORD ASM.	1
08-32	HK-0346100-60	机壳	HOUSING	1
08-33	EA-9500B01-00	电线自锁夹	CABLE BAND	1
08-34	SM-4021201-SC	螺钉	SCREW	2
08-35	SS-4151215-SP	螺钉	SCREW	3
08-36	400-17098	开关电缆组件	BTPM RELAY CABLE ASM.	1
08-37	B3508-220-000	油管固定器	OIL TUBE HOLDER	1
08-38	SS-4120615-SP	螺钉	SCREW	1
08-39	400-11841	后支板	BED SUPPORT PLATE B	1
08-40	400-11842	管导向板	PIPE GUIDE PLATE B	1
08-41	CM-3003000-03	注意标志	ATTENTION SEAL 2	1
08-42		步进马达连接块螺钉	SCREW	1

10. 下轴部件(1)

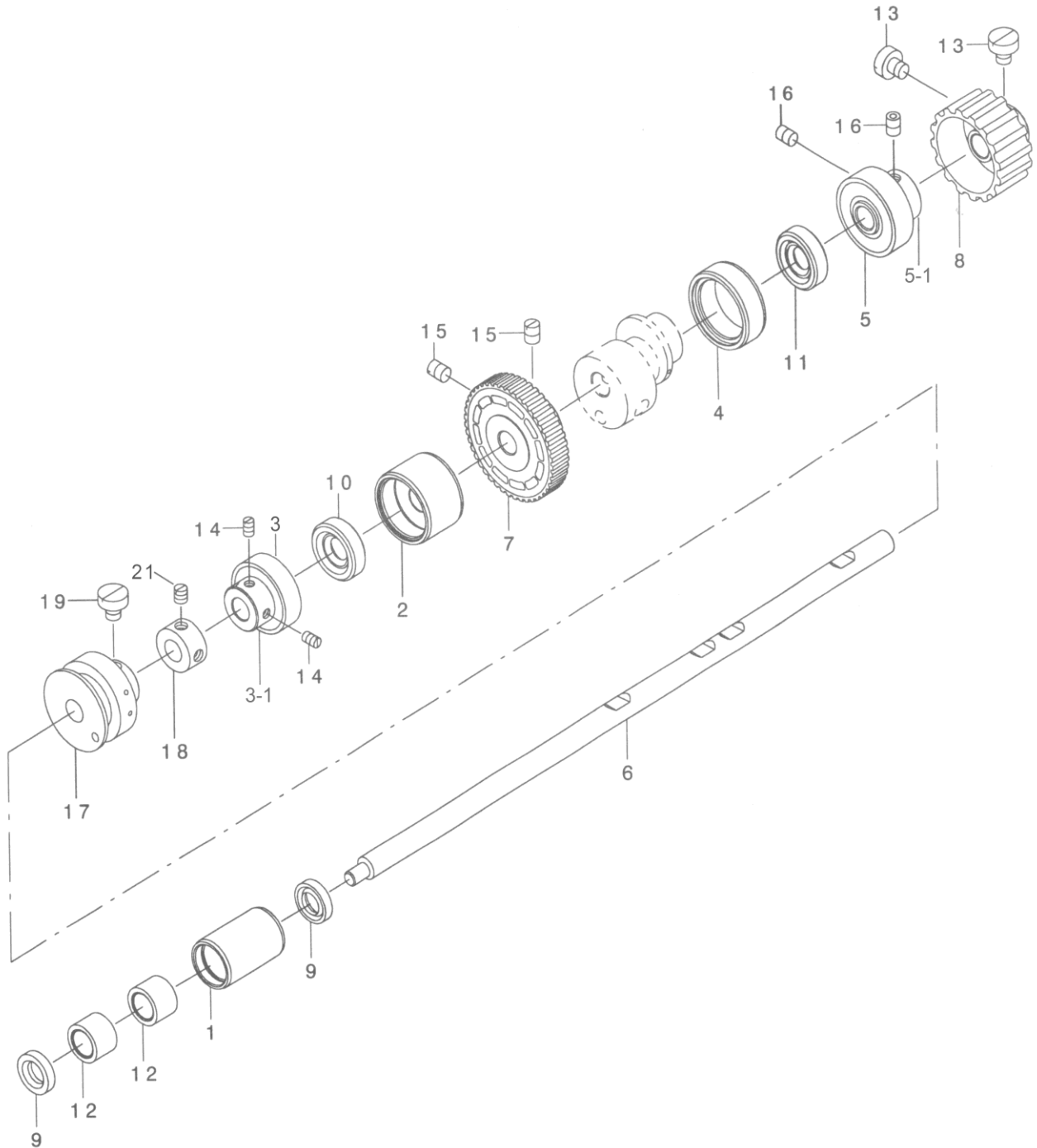
HOOK DRIVING SHAFT COMPONENTS(1)



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
10-01	235-35107	旋梭轴轴套	HOOK SHAFT FRONT METAL	1
10-02	400-03590	旋梭轴轴承	HOOK SHAFT BEARING ASM.	2
10-03	235-35602	旋梭驱动轴后轴套	HOOK DRIVING SHAFT BEAR METAL	1
10-04	400-03592	旋梭轴	RUBBER RING	1
10-05	02 400-03567	旋梭驱动轴	HOOK DRIVING SHAFT	1
10-06	02 235-36303	旋梭驱动轴圆柱斜齿轮A	HOOK DRIVING GEAR (SMALL) A	1
10-07	02 235-36402	旋梭驱动轴圆柱斜齿轮B	HOOK DRIVING GEAR (SMALL) B	1
10-08	02 235-36501	旋梭驱动轴圆柱斜齿轮C	HOOK DRIVING GEAR (SMALL) C	1
10-09	02 235-36600	旋梭驱动轴圆柱斜齿轮D	HOOK DRIVING GEAR (SMALL) D	1
10-10	02 235-36709	旋梭驱动轴圆柱斜齿轮E	HOOK DRIVING GEAR (SMALL) E	1
10-11	02 235-36808	旋梭驱动轴圆柱斜齿轮F	HOOK DRIVING GEAR (SMALL) F	1
10-12	400-03599	梭壳	BOBBIN CASE ASM.	1
10-13	01 400-03598	梭壳	BOBBIN CASE ASM.	1
10-14	225-25877	旋梭	HOOK COMPL. V	1
10-15	225-96704	梭心	BOBBINS	1
10-16	235-03402	旋梭定位勾	INNER HOOK STOPPER	1
10-17	B1308-155-000	旋梭轴伞齿轮	HOOK GEAR	1
10-18	B1307-155-0A0	旋梭驱动轴伞齿轮	HOOK GEAR	1
10-19	SS-8660810-TP	旋梭驱动轴伞齿轮螺钉	SCREW	2
10-20	110-15906	下轴限油芯	OIL WICK 1	1
10-21	229-16506	旋梭限油螺钉	SCREW	1
10-22	R0-0360802-00	旋梭限油螺钉O型圈	RUBBER RING	1
10-23	R0-0481901-00	旋梭轴O型圈	RUBBER RING	1
10-24	SS-4110915-SP	旋梭定位勾螺钉	SCREW	1
10-25	SS-8110520-TP	旋梭驱动轴轴承挡圈螺钉	SCREW	4
10-26	SS-8660810-TP	旋梭驱动轴圆柱斜齿轮螺钉	SCREW	2
10-27	SS-8660810-TP	旋梭轴伞齿轮螺钉	SCREW	2
10-28	235-37202	旋梭轴轴套油封	HOOK SHAFT OIL SEAL	2
10-29	400-10282	油塞垫圈	OIL SEAL COLLAR	2
10-30	400-10261	油泵体	PUMP METAL ASM.	1
10-31	400-10262	油泵体	PUMP METAL ASM.	1
10-32	TA-0180401-M0	堵油螺钉	SCREW	7
10-33	236-28902	柱塞簧	RUBBER SPRING	3
10-34	236-29009	柱塞螺钉	SCREW	3
10-35	R0-0681901-00	柱塞螺钉O型圈	RUBBER RING	3
10-36	R0-1721801-00	旋梭驱动轴前轴套O型圈	RUBBER RING	1
10-37	SS-8111251-SP	旋梭驱动轴前轴套调节螺钉	SCREW	1
10-38	TA-0850604-R0	调节螺钉油塞	PLUG	1
10-39	02 235-38903	旋梭驱动轴圆柱斜齿轮	HOOK DRIVING GEAR (SMALL) E	1
10-40	228-90008	旋梭驱动轴前轴套油封	HOOK DRIVING SHAFT OIL SEA	2
10-41	236-28803	柱塞	PLUNGER	3
10-42	400-11424	齿轮箱油封	HOOK GEAR BOX OIL SEAL	2

11. 下轴部件(2)

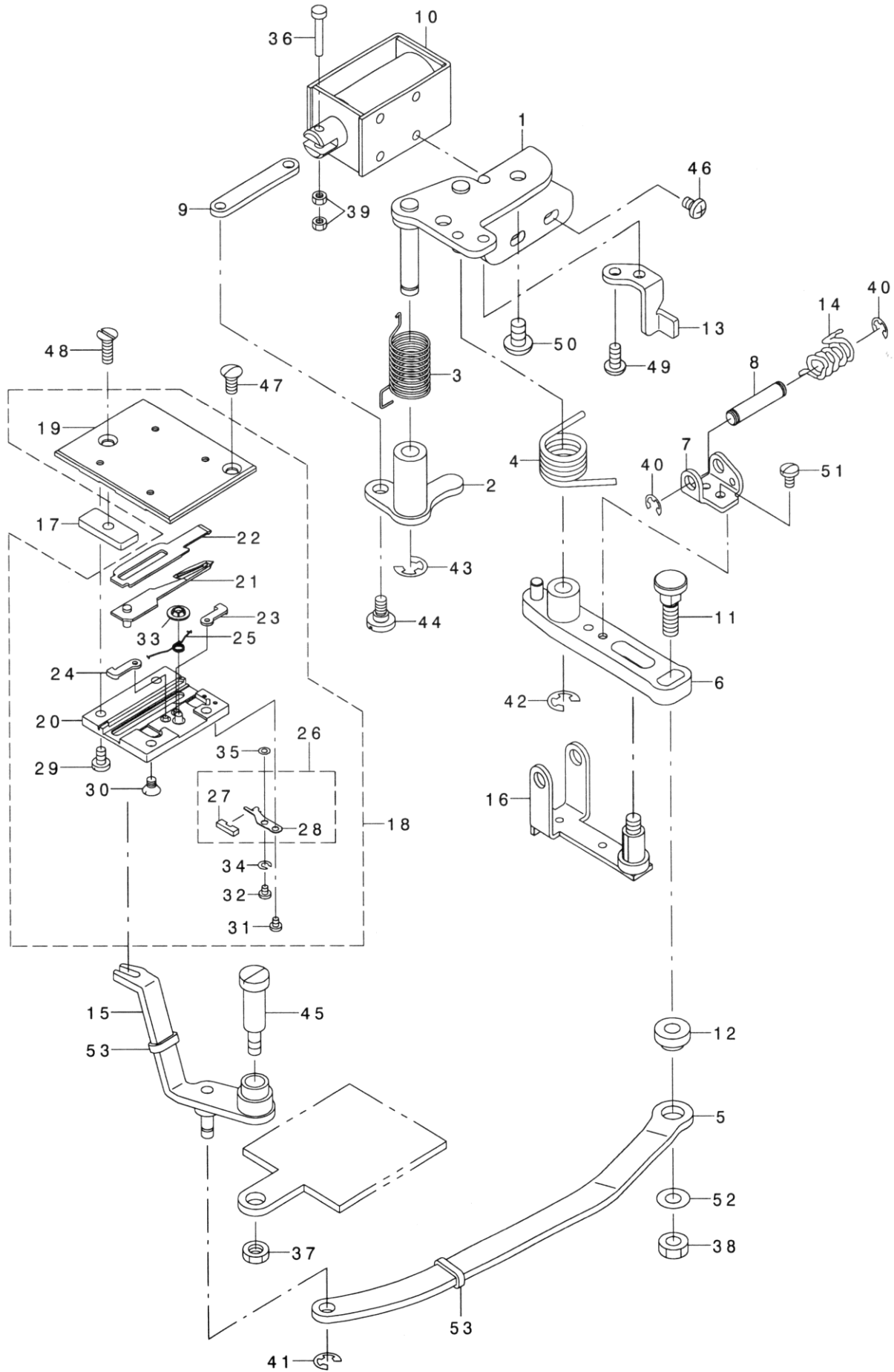
HOOK DRIVING SHAFT COMPONENTS(2)



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
11-01	400-10316	下轴前轴套	LOWER SHAFT FRONT BEARING BUSH	1
11-02	400-10314	下轴中轴套	LOWER SHAFT INNER METAL	1
11-03	235-36055	下轴中轴承	LOWER SHAFT INNER BEARING ASM.	1
11-03-01		下轴中轴承挡圈	LOWER SHAFT INNER BEARING ASM. SHAFT	1
11-04	235-36105	下轴后轴套	LOWER SHAFT BEAR BUSH	1
11-05	235-36253	下轴后轴承	LOWER SHAFT REAR BEARING ASM.	1
11-05-01		下轴后轴承挡圈	LOWER SHAFT REAR BEARING ASM. SHAFT	1
11-06	01 235-35701	下轴	LOWER SHAFT	1
11-07	235-36907	下轴斜齿轮	HOOK DRIVING GEAR	1
11-08	235-37103	下轴同步带轮	LOWER SHAFT SPROCKET	1
11-09	B2508-704-000	下轴前轴套油封	OIL SEAL	2
11-10	G1615-880-000	下轴中轴套油封	OIL SEAL	1
11-11	G1615-880-000	下轴后轴套油封	OIL SEAL	1
11-12	SB-3100010-00	下轴前轴承	BEARING A 10	2
11-13	SS-6660710-TP	下轴带轮紧固螺钉	SCREW	2
11-14	SS-8110750-SP	下轴中轴承挡圈螺钉	SCREW	2
11-15	SS-8660810-TP	下轴斜齿轮螺钉	SCREW	2
11-16	SM-8060812-TP	下轴后轴承挡圈螺钉	SCREW	2
11-17	235-41709	剪线凸轮	THREAD TRIMMER CAM	1
11-18	CS-10081C-SP	下轴挡圈	THRUST COLLAR ASM.	1
11-19	SS-660710-TP	剪线凸轮紧固螺钉	SCREW	2

12. 切刀部件

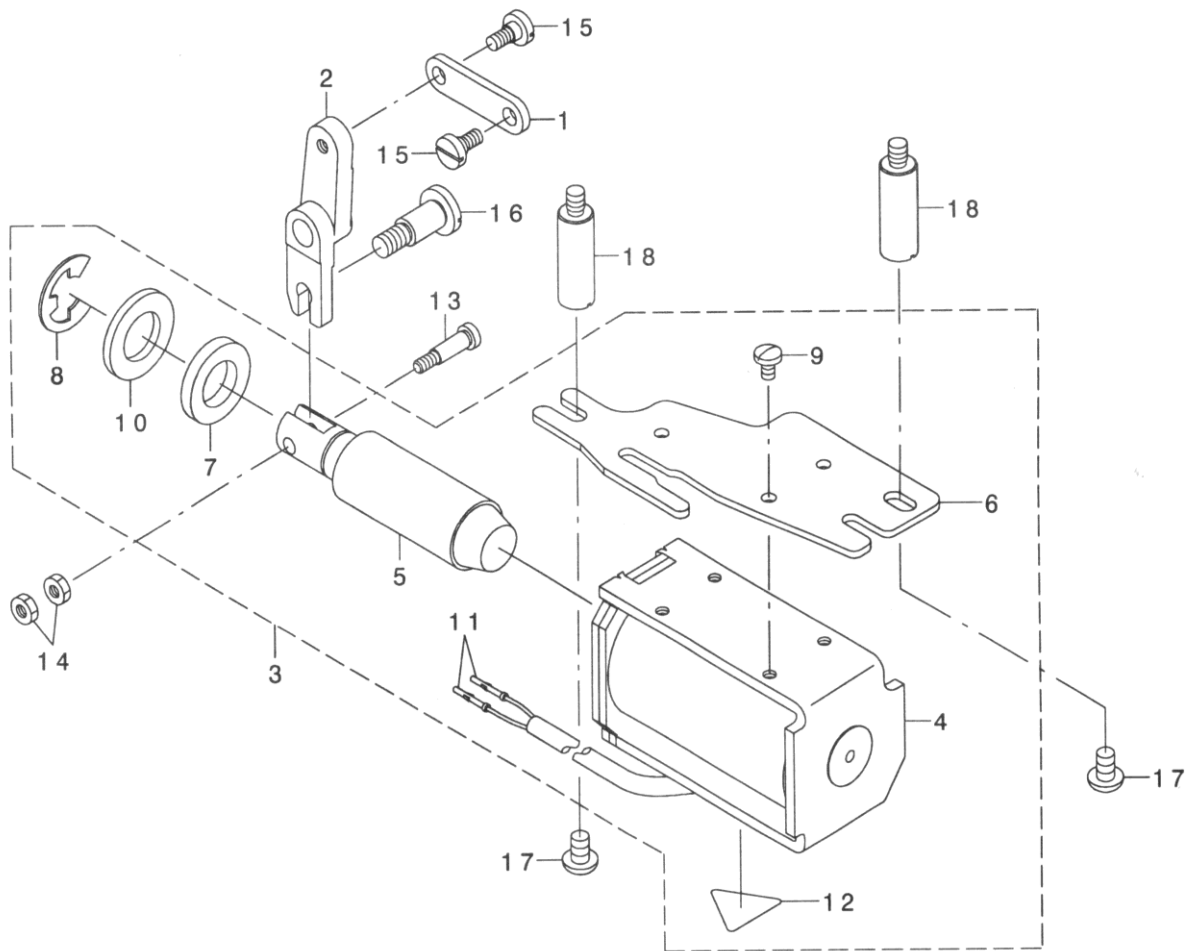
THREAD TRIMMER MECHANISM COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
12-01	400-10290	凸轮从动器架组件	BASE PLATE ASM.	1
12-02	235-42053	驱动板组件	CLUTCH PLATE ASM.	1
12-03	235-42103	驱动板复位簧	CLUTCH RETURN SPRING	1
12-04	235-42202	驱动曲柄复位簧	KNIFE RETURN SPARING	1
12-05	235-41808	驱动脸板	MOVING KNIFE LINK	1
12-06	110-40854	剪线驱动曲柄部件	KNIFE DRIVING ARM ASM.	1
12-07	229-49002	托板支承架	ROLLER ARM SEAT	1
12-08	229-49101	托板支架销	ROLLER FULCRUM SHAFT	1
12-09	225-54505	电磁铁连板	CLUTCH LINK	1
12-10	235-42301	切线电磁铁	THREAD TRIMMER SOLENOID	1
12-11	400-10295	连接销	MOVING KNIFE LINK PIN	1
12-12	225-54802	连接销套	MOVING KNIFE LINK BASE	1
12-13	225-54901	曲柄复位挡板	DRIVING ARM STOPPER	1
12-14	225-55304	托板复位簧	ROLLER RETURN SPRING	1
12-15	225-55551	切刀驱动架组件	FORK KNIFE ASM.	1
12-16	225-55858	凸轮滚柱托板组件	ROLLER ARM ASM.	1
12-17	225-56906	夹紧板	FIXED PLATE	1
12-18	225-57458	切刀组件	KNIFE UNIT	1
12-19	225-58308	切刀板	SLIDING PLATE	1
12-20	225-58407	切刀架	KNIFE BASE	1
12-21	225-57557	下切刀组件	DRIVING KNIFE ASM.	1
12-22	225-57706	上切刀	FIXED KNIFE	1
12-23	225-57805	前刀钩	KNIFE STOPPER. RIGHT	1
12-24	225-57904	前刀钩	KNIFE STOPPER. LEFT	1
12-25	225-58209	刀钩弹簧	SPRING	1
12-26	225-58159	弹簧片组件	CLAMP PLATE ASM.	1
12-27	225-57001	毛毡	FELT	1
12-28	225-58100	切刀弹簧片	CLAMP PLATE	1
12-29	SS-7090610-SP	切刀架固定螺钉	SCREW	2
12-30	SS-1090510-SP	切刀架固定螺钉	SCREW	2
12-31	SS-7060310-SP	切刀弹簧片螺钉	SCREW	1
12-32	SS-7060310-SP	切刀弹簧片螺钉	SCREW	1
12-33	NP-2103000-00	弹簧盖帽	LOCATING SPRING WASHER	1
12-34	WS-027002-KN	螺钉弹性垫片	SPRING WASHER	1
12-35	D2056-772-B0B	螺钉垫片	WASHER	1
12-36	235-42418	电磁铁销	CLUTCH LINK PIN	1
12-37	NS-6150310-SP	切刀架螺母	NUT	1
12-38	NS-6150460-SP	切刀架螺母	NUT	1
12-39	NM-6030001-SB	切刀架螺母	NUT	2
12-40	RE-0400000-K0	托板支撑架挡圈	E-RING	2
12-41	RE-0500000-K0	切刀驱动架销挡圈	E-RING	1
12-42	RE-0600000-K0	驱动曲柄定位挡圈	E-RING	1
12-43	RE-0600000-K0	驱动板挡圈	E-RING	1
12-44	SD-0600291-TP	驱动板螺钉	SCREW	1
12-45	SD-0791503-SP	切刀驱动架螺钉	SCREW	1
12-46	SM-4040601-SC	电磁铁固定螺钉	SCREW	3
12-47	SS-2110920-TP	切刀板定位螺钉	SCREW	1
12-48	SS-2111010-TP	夹紧板螺钉	SCREW	1
12-49	SS-4110915-SP	复位挡板螺钉	SCREW	2
12-50	SS-4150915-SP	驱动器紧固螺钉	SCREW	2
12-51	SS-7090610-SP	托架支撑架螺钉	SCREW	1
12-52	WP-0621016-SH	连接销垫片	WASHER	1
12-53	229-19203	油保护橡胶	OIL PROTECTING RUBBER	2

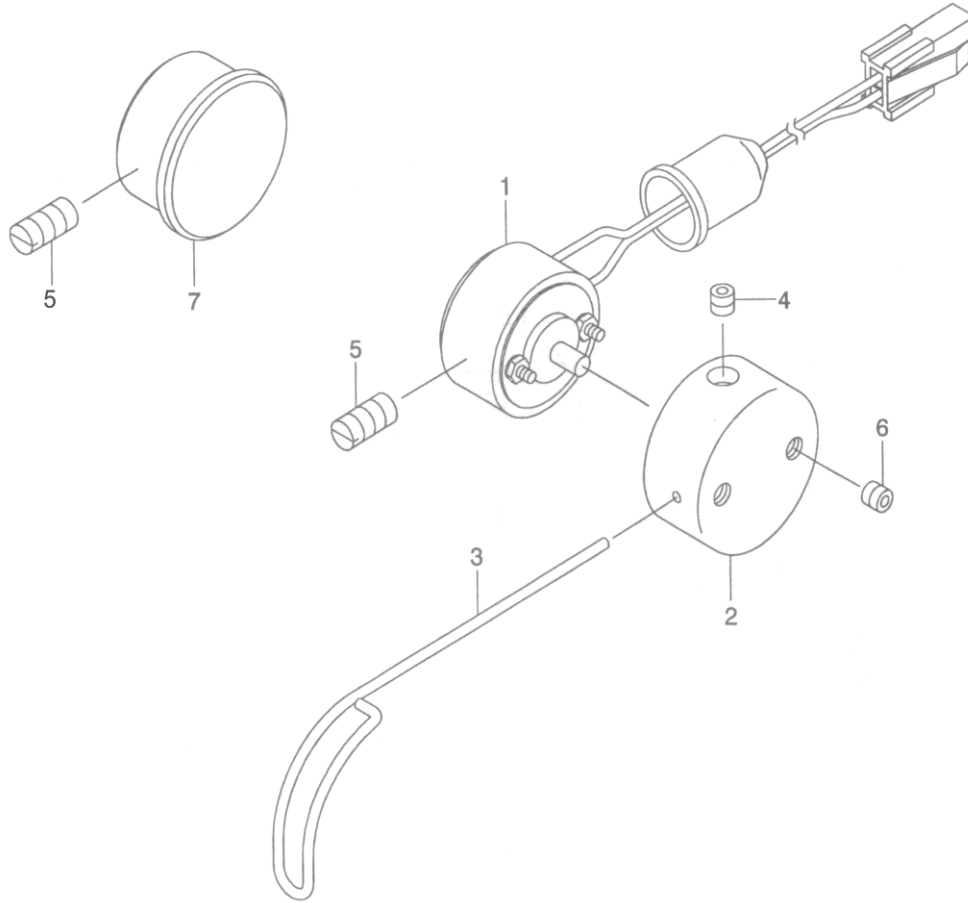
14. 自动倒送料部件

AUTOMATIC REVERSE FEED MACHANISM COMPINENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
14-01	235-42509	连接板	AUTOMATIC REVERSE FEED ARM	1
14-02	400-10307	驱动轴曲柄	AUTOMATIC REVERSE FEED ARM	1
14-03	400-08596	倒缝电磁铁组件	SOLENOID BASE ASM.	1
14-04	235-42806	倒缝电磁铁主体	REVERSE FEED SOLENOID	1
14-05	236-31104	电磁铁驱动轴	REVERSE FEED SOLENOID PLUNG	1
14-06	235-42707	倒缝电磁铁固定板	REVERSE FEED SOLENOID BASE	1
14-07	D2468-555-B00	电磁铁垫片	RUBBER PLUNGER	1
14-08	RE-1200000-K0	电磁铁挡圈	E-RING	1
14-09	SS-7110740-TP	固定板螺钉	SCREW	3
14-10	WP-1703001-SC	电磁铁限位板	WASHER	1
14-11	HK-0346400-0B	接头	PIN CONTACT	2
14-12	CM-3003000-03	警示贴牌	ATTENTION SEAL 2 (3.15)	1
14-13	113-14408	电磁铁驱动轴螺钉	PLUNGER ARM PIN	1
14-14	NS-6110350-SP	电磁铁驱动轴螺母	NUT	2
14-15	SD-0600452-TP	连接板螺钉	HINGE SCREW	2
14-16	SD-0951501-SP	驱动轴曲柄螺钉	HINGE SCREW	1
14-17	SS-4150915-SP	固定板定位小螺钉	SCREW	2
14-18	400-10280	固定板定位大螺钉	BELT COVER STUD	2

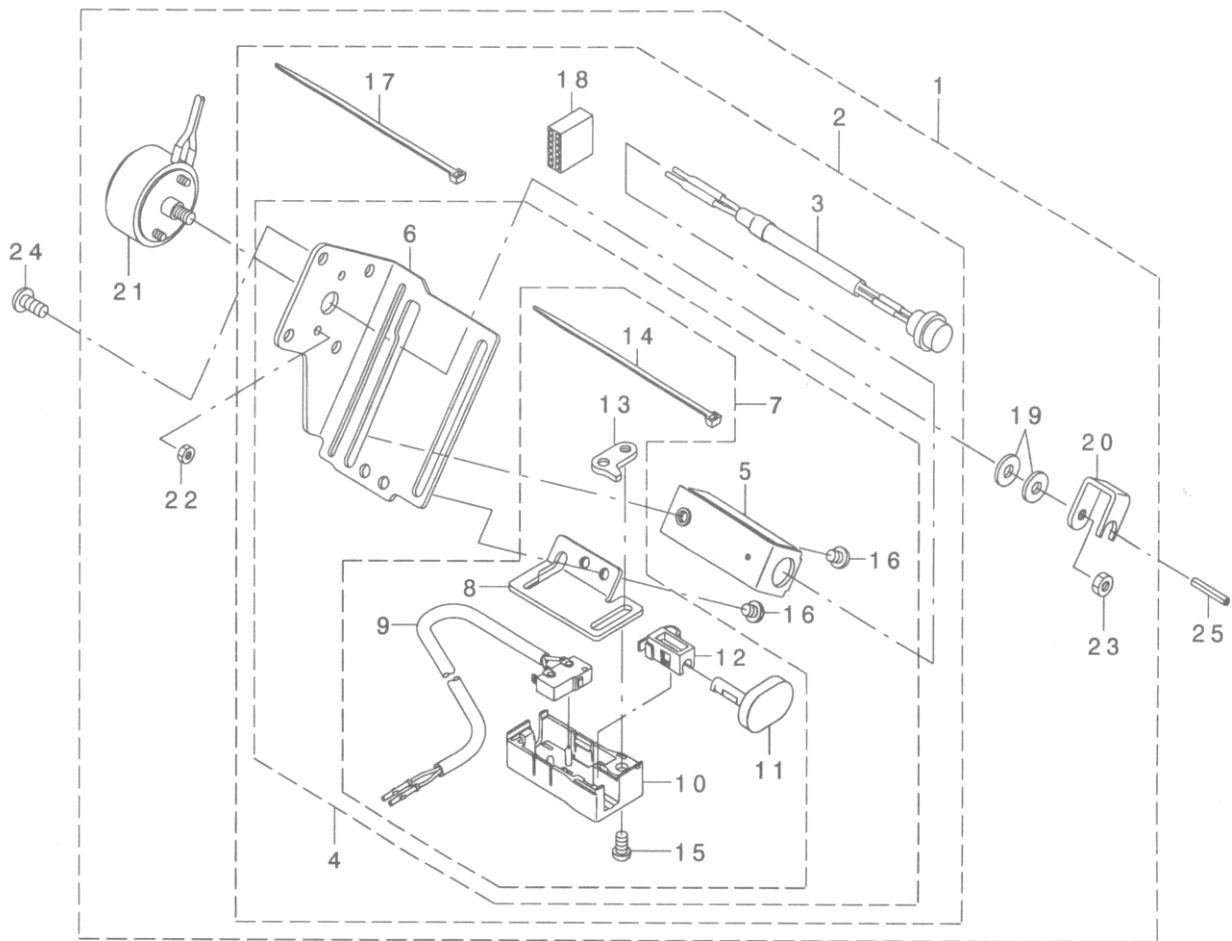
15. 挑线部件 THREAD FEEDER COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
15-01	02	挑线电磁铁	FEEDER SOLENOID ASM.	1
15-02	02	挑线电磁铁罩	FEEDER WIRE FITTING BASE	1
15-03	02	挑线杆	FEEDER WIRE	1
15-04	02	电磁铁罩紧固螺钉	SCREW	1
15-05	02	挑线杆电磁铁紧固螺钉	SCREW	2
15-06	02	电磁铁罩紧固螺钉	SCREW	2
15-07	01	底盖	FEEDER FITTING BASE COVER	1

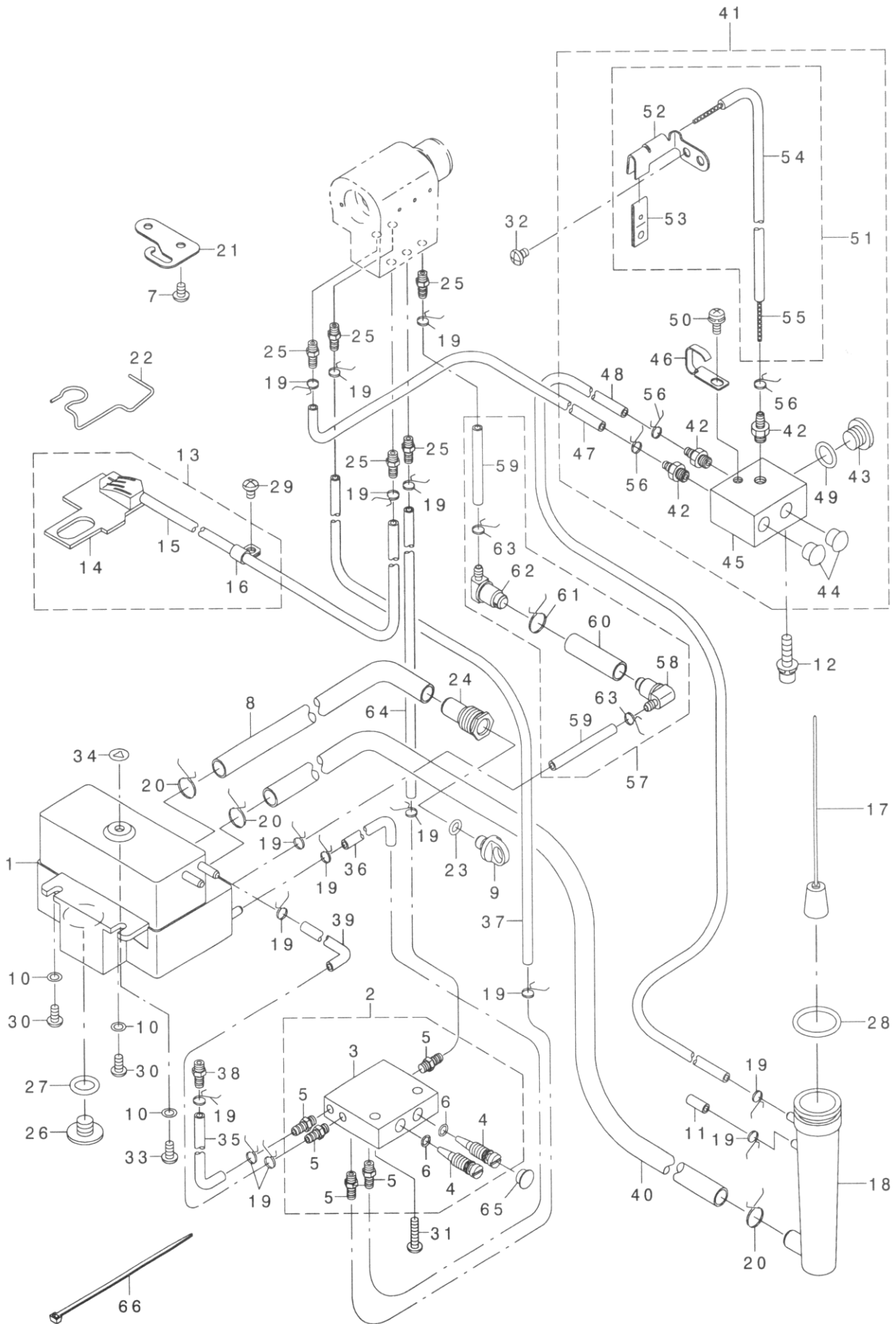
18. 送线及倒缝按钮部件

THREAD RELEASE SOLENOID COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.	
18-01	01	400-03572	电磁铁组件	SOLENOID COMPL. A	1
18-02		400-03574	手控开关座组件	MANUAL SWITCH BASE COMPL. A	1
18-03		400-03570	指示灯	SW LED CABLE A ASM.	1
18-04		400-03577	手控开关座组件	MANUAL SWITCH BASE ASM. A	1
18-05		400-03575	上下开关座	UP-AND-DOWN SWITCH BASE	1
18-06		400-03578	松线电磁铁固定板	MANUAL SWITCH BASE	1
18-07		400-03579	接触开关座组件	TOUCH BACK SWITCH BASE ASM.	1
18-08		400-03580	接触开关座	TOUCH BACK SWITCH BASE	1
18-09		400-03581	电器开关	REVERSE FEED CORD ASM.	1
18-10		236-31708	松线开关盖	REVERSE FEED SWITCH COVER	1
18-11		236-31807	按钮	REVERSE FEED SWITCH SHAFT	1
18-12		236-31906	开关弹簧	REVERSE FEED SWITCH SUPPORT	1
18-13		236-32102	导向座	REVERSE FEED SWITCHBASE GUIDE	1
18-14		EA-9500B01-00	电线自锁夹	CABLE BAND	1
18-15		SS-7110740-TP	螺钉	SCREW	1
18-16		SS-4110515-SP	螺钉	SCREW	3
18-17		EA-9500B01-00	电线自锁夹	CABLE BAND	1
18-18		HK-0346101-20	线插座外壳	HOUSING	1
18-19		137-05603	垫片	FRAME SIDE COVER GASKET	2
18-20		225-52905	松线板	THREAD RELEASE PUSH PLATE	1
18-21		400-03651	松线电磁铁	THREAD RELEASE SOLENOID COMPL.	1
18-22		NM-6030001-SC	电磁铁小螺母	NUT	2
18-23		NM-6040001-SN	电磁铁大螺母	NUT	1
18-24		SS-4121015-SP	电磁铁固定板紧固螺钉	SCREW	4
18-25		PS-0300182-KF	松线板弹簧销	SPRING PIN	1

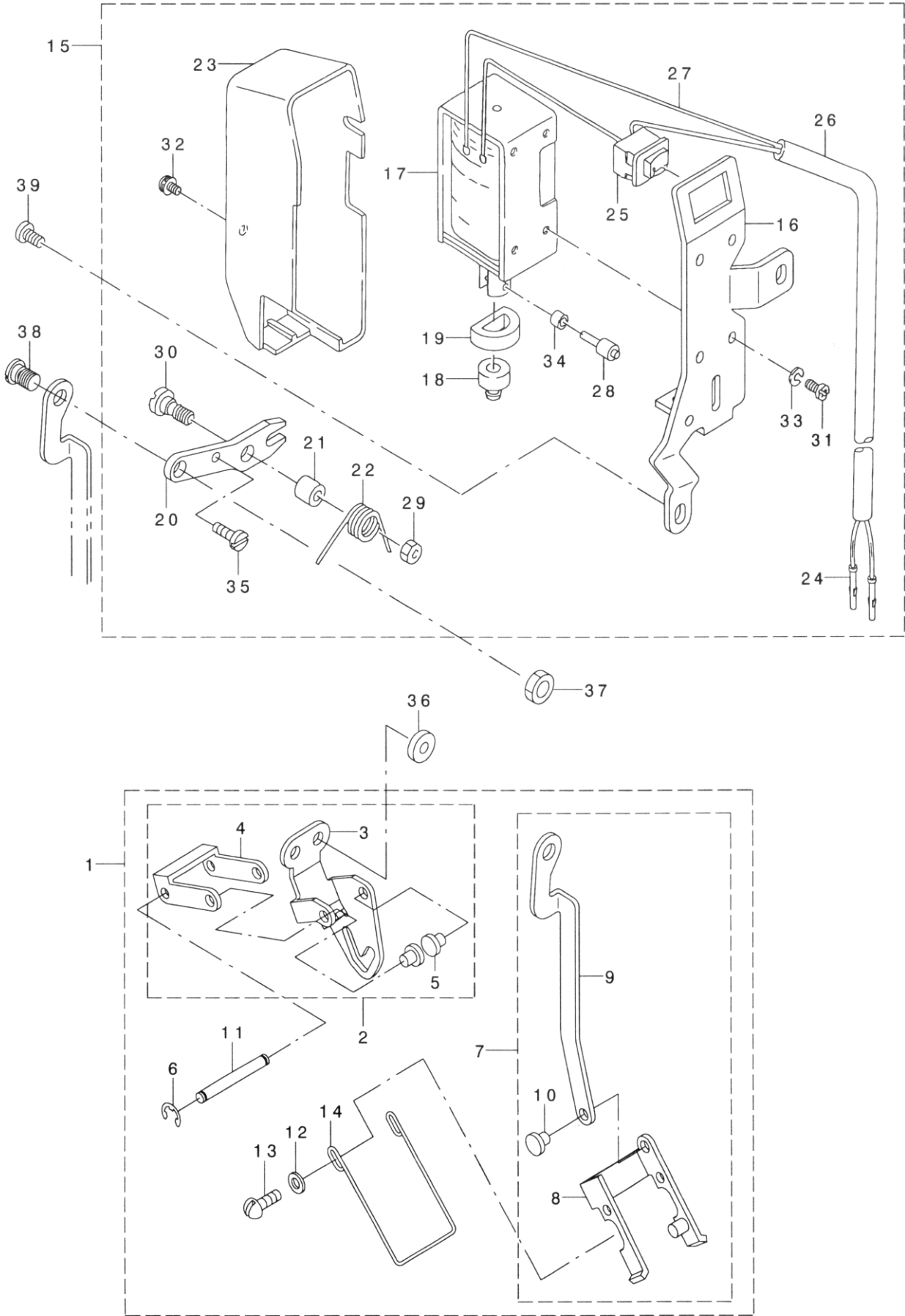
19. 油路部件 LUBRICATION COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
19-01	400-03629	油盒	OIL TANK ASM.	1
19-02	235-39372	油量调节阀组件	HOOK OIL REGULATING ASM.	1
19-03	235-39315	油量调节阀	HOOK OIL REGULATING	1
19-04	235-39414	油量调节杆	HOOK OIL REGULATING SCREW	2
19-05	236-29801	油管接头	LUBRICATION CONNECTOR	5
19-06	R0-0371801-00	油量调节阀O型圈	RUBBER RING	2
19-07	SS-4120615-SP	油管定位板螺钉	SCREW	2
19-08	236-30106	总进油管	TUBE B	0.4
19-09	400-00344	油管口保护盖	LUBRICATING INLET CAP	1
19-10	WP-0460556-SD	油泵紧固螺钉垫片	WASHER	3
19-11	235-40305	油杯保护盖	FLOATER CASE CAP	1
19-12	SL-6052092-TN	中转箱固定螺钉	SCREW	2
19-13	235-40057	毛毡组件	FELT	1
19-14	235-40008	回油毛毡	OIL FELT	1
19-15	236-30007	回油管	TUBE	0.07
19-16	B3536-122-000	回油管夹	HOLDER	1
19-17	236-28357	油标组件	FLOATER ASM.	1
19-18	236-28704	油杯	FLOATER CASE	1
19-19	236-29306	小油管紧固簧	PIPE STOPPER A	15
19-20	236-29405	大油管紧固簧	PIPE STOPPER B	3
19-21	235-39703	油管定位板	LUBRICATION TANK PIPE GUIDE	1
19-22	235-40107	毛毡压簧	ONCE THROUGH OIL FELT PRESSER	1
19-23	R0-0481901-00	O型圈	RUBBER RING	1
19-24	400-00343	加油杯	OIL INLE	1
19-25	236-29801	油管接头	LUBRICATION CONNECTOR	5
19-26	236-30205	油盒短螺钉	SCREW	1
19-27	R0-0982401-00	油盒O型圈	RUBBER RING	1
19-28	R0-1952401-00	油杯O型圈	RUBBER RING	1
19-29	SS-4110615-SP	机头润滑油管毡安装板螺钉	SCREW	1
19-30	SS-4110815-SP	油盒紧固螺钉	SCREW	2
19-31	SS-4121615-SP	油量调节阀紧固螺钉	SCREW	2
19-32	SS-4110615-SP	回油管夹螺钉	SCREW	2
19-33	SS-4111415-SP	油盒长螺钉	SCREW	1
19-34	M8002-430-000	锁紧垫片	STOPPER	1
19-35	236-30007	旋梭进油管	TUBE	0.07
19-36	236-30007	中转箱吸油管2	2 TUBE	0.15
19-37	236-30007	旋梭供油管	TUBE	0.16
19-38	236-29801	油管接头	LUBRICATION CONNECTOR	1
19-39	236-30007	调节阀回油管	TUBE	0.18
19-40	236-30106	油杯长油管	TUBE B	0.31
19-41	235-40552	表面润滑组件	FACE LUBRICATION TANK ASM.	1
19-42	SQ-1150451-MZ	油管接头	LUBRICATION CONNECTOR	3
19-43	SS-7740740-SP	中转箱O型圈螺钉	SCREW	1
19-44	TA-0850604-R0	橡皮塞	RUBBER PLUG	2
19-45	235-40503	机头供油中转箱	OIL BOX	1
19-46	400-22407	油管夹	LUBRICATION OIL WICK SROPPER	1
19-47	236-30007	中转箱供油油管	TUBE	0.48
19-48	236-30007	中转箱回油管	TUBE	0.19
19-49	R0-0982401-00	中转箱O型圈	RUBBER RING	1
19-50	SL-4051091-SC	油管夹螺钉	SCREW	1
19-51	235-39562	机头润滑油管组件	FACE LUBRICATION PRESSER ASM.	1
19-52	235-39505	机头润滑油管毡安装板	FACE LUBRICATION PRESSER	1
19-53	B3518-280-000	机头润滑油管毡	BALANCE LUBRICATING	1
19-54	236-30007	机头润滑油管	TUBE	0.42
19-55	CQ-2200000-00	机头润滑油线	OIL WICK	0.46
19-56	236-29306	小油管紧固簧	PIPE STOPPER A	3
19-57	236-30452	机油过滤器组件	OIL FILTER ASM.	1
19-58	236-30007	油管二接头	DISTRIBUTOR	0.09
19-59	236-30106	吸油管	TUBE	0.04
19-60	236-29405	过滤网油管	TUBE	2
19-61	236-30650	大油管紧固簧	PIPE STOPPER B	1
19-62	236-30601	油管二接头组件	DISTRIBUTOR ASM.	1
19-63	236-29306	小油管紧固簧	PIPE STOPPER A	2
19-64	236-30007	中转箱吸油管1	TUBE	0.11
19-65	TA-0750404-R0	调节阀油塞	RUBBER PLUG	1
19-66	EA-9500B01-00	电线自锁夹	CABLE BAND	1

20. 拨线部件

WIPER MECHANISM COMPONENTS

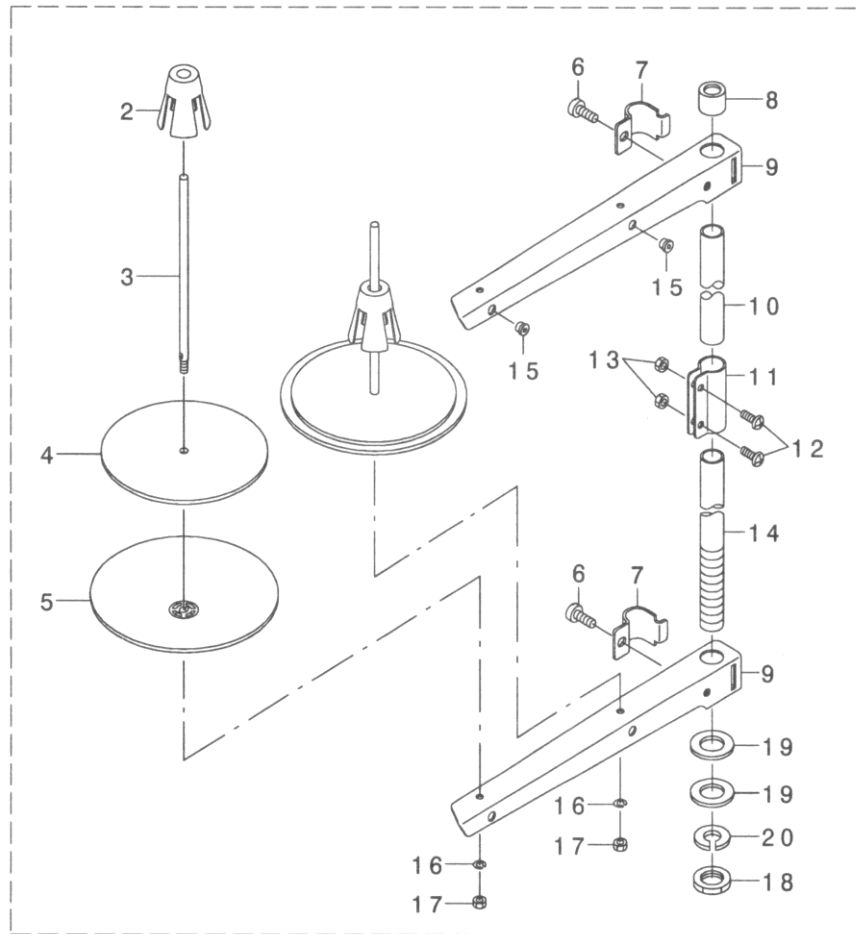


序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
20-01	235-61757	拨线器组件	WIPER ASM.	1
20-02	235-61856	拨线器架组件	WIPER BASE ASM.	1
20-03	25-61807	拨线器固定座	WIPER BASE	1
20-04	102-08601	拨线器固定架	WIPER BASE	1
20-05	D2107-490-D00	小连板连接销	PIN	2
20-06	RE-0320000-K0	开口卡簧	E-RING	2
20-07	225-61955	驱动板组件	WIPER LINK COMPL.	1
20-08	102-08858	拨动架	WIPER LINK ASM. 2	1
20-09	225-61906	驱动板	WIPER LINK	1
20-10	D2107-490-D00	驱动板连接销	PIN	1
20-11	102-08700	拨线杆架连接销	WIPER LINK SHAFT	1
20-12	WP-0371016-SD	拨线杆垫片	WASHER	2
20-13	SS-3090520-SP	拨线杆螺钉	SCREW	2
20-14	225-61708	拨线杆	WIPER	1
20-15	400-03653	拨线电磁铁组件	WIPER SOLENOID ASM.	1
20-16	225-62102	拨线电磁铁固定架	WIPER BASE	1
20-17	111-10301	拨线电磁铁	WIPER SOLENOID	1
20-18	111-10400	铁芯复位垫	WIPER RUBBER A	1
20-19	111-10509	铁芯橡皮垫	WIPER RUBBER B	1
20-20	225-62201	拨线传动板	WIPER LINK	1
20-21	111-10707	轴位螺钉定位套	WIPER HINGE SCREW COLLAR	1
20-22	111-10806	传动板复位簧	WIPER SPRING	1
20-23	110-72709	拨线器罩	WIPER COVER	1
20-24	HK-0346400-0B	针式接头	PIN CONTACT	1
20-25	HA-0005900-00	拨线器开关	POWER SWITCH	1
20-26	HW-5F18S12-28	双芯软线	TWO-CORE CORD	1.7
20-27	HW-2003900-00	电线	ELECTRIC WIRE	0.04
20-28	111-12000	铁芯传动销	POWER SWITCH	1
20-29	NS-6110310-SP	传动板轴位螺钉螺母	NUT	1
20-30	SD-0650321-TP	传动板轴位螺钉	HINGE SCREW	1
20-31	SM-4030601-SN	拨线电磁铁安装螺钉	SCREW	4
20-32	SL-4030631-SC	拨线器罩螺钉	SCREW	1
20-33	WS-0310002-KR	安装螺钉垫圈	SCREW	4
20-34	111-11804	传动销滚柱	WIPER LINK COLLAR	1
20-35	SS-6111040-SP	弹簧复位螺钉	SCREW	1
20-36	MAO-91003000	拨线器固定螺钉垫片	WASHER	2
20-37	NS-6110310-SP	驱动板螺钉螺母	NUT	1
20-38	SD-0600271-SP	驱动板轴位螺钉	SCREW	1
20-39	SS-4120615-SP	拨线电磁铁架螺钉	SCREW	2

序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
21-01	400-03603	膝提组件	UNDER COVER ASM.	1
21-02	400-03604	油盘	UNDER COVER	1
21-03	110-47107	橡皮垫	RUBBER CUSHION	2
21-04	101-62600	橡皮垫	RUBBER CUSHION	2
21-05	229-32453	托架组件	BRACKET ASM.	1
21-06	229-32404	连接头	BRACKET	1
21-07	SM-9062053-SR	螺钉	SCREW	2
21-08	400-03606	膝控旋臂组件	KNEE LIFTER ROTATING ARM ASM.	1
21-09	236-39107	连接座	BRACKET	1
21-10	SM-8063012-TR	螺钉	SCREW	2
21-11	NM-60600001-SE	螺母	NUT	2
21-12	236-39206	连接架	CONNECTING ROT	1
21-13	236-39305	膝控连接轴	KNEE PRESS ROD	1
21-14	236-39404	轴	SHAFT	1
21-15	236-39503	弹簧	SPRING	1
21-16	236-39602	连杆片	CONNECTING ROD	1
21-17	NS-6150310-SP	螺母	NUT	2
21-18	RE-1000000-KO	E型开口挡圈	E-RING	2
21-19	RE-1000000-KO	E型开口挡圈	E-RING	1
21-20	SD-0720331-SP	铰链螺钉	HINGE SCREW	2
21-21	SM-9061853-SR	螺钉	SCREW	1
21-22	SM-9061853-SR	螺钉	SCREW	1
21-23	WP-0650876-SD	垫圈	WASHER	2
21-24	400-03605	散热扇	COOLING FAN	1
21-25	400-03607	过滤器	FILTER	2
21-26	229-44508	电线压脚	WIRE PRESSER A	2
21-27	HM-0008600-10	风扇防尘罩	FAN LIFTER	1
21-28	SM-1044050-SM	螺钉	SCREW	2
21-29	SM-4040601-SC	螺钉	SCREW	2
21-30	141-01208	机架载体棒	MACHINE FRAME SUPPORT ROD	1
21-31	229-34251	操纵杆部件	KNEE PAD PLATE RUBBER	1
21-32	229-34202	操纵板	KNEE PAD PLATE ASM.	1
21-33	229-34301	操纵杆接头	KNEE PAD PLATE SUPPORT	1
21-34	229-34400	操纵杆垫	KNEE PAD PLATE RUBBER	1
21-35	229-34509	操纵杆软垫	KNEE PAD PLATE COVER	1
21-36	229-34608	操纵杆	KNEE PAD UPRIGHT SHAFT	1
21-37	SM-9061203-SE	接头螺钉	SCREW	1

22. 线架部件

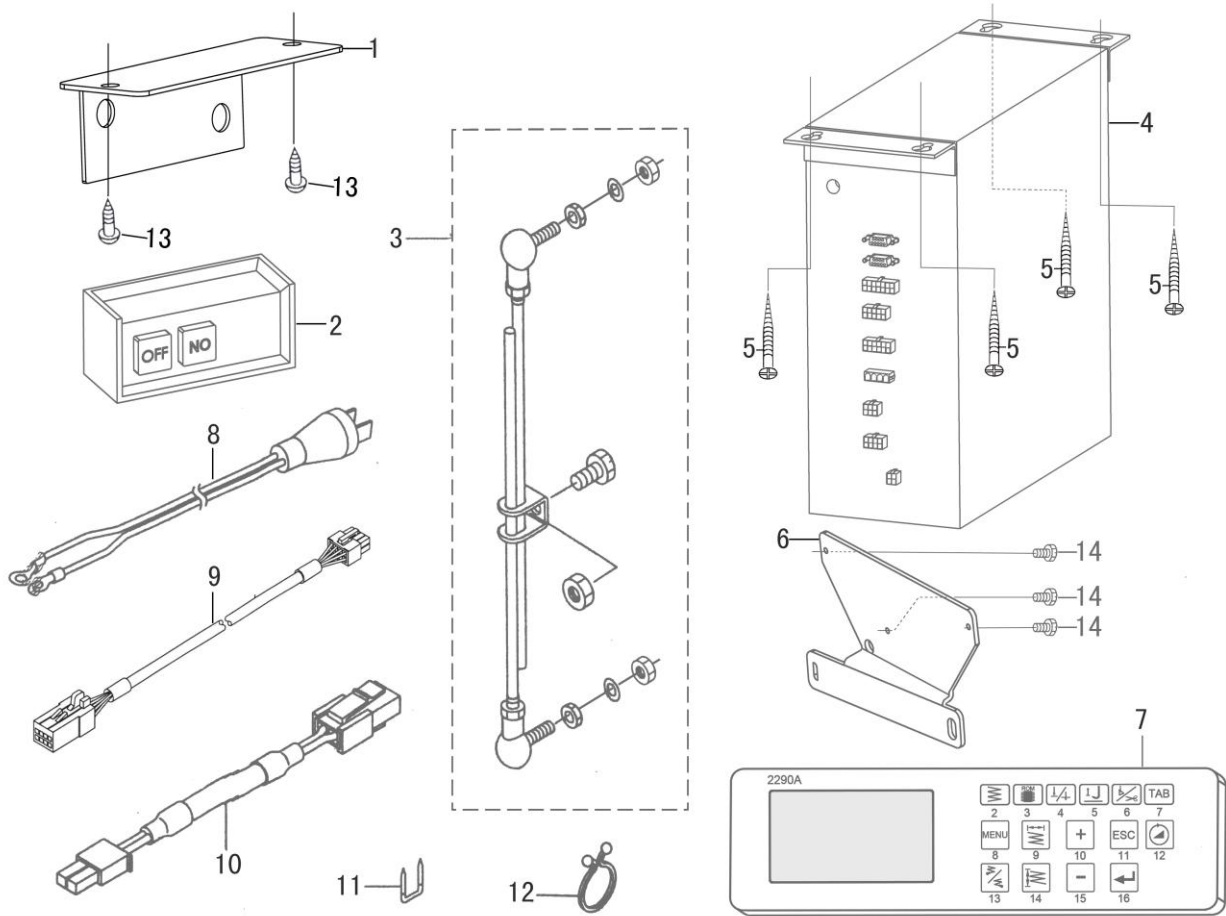
THREAD STAND COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
22-01	229-30358	过线架部件	THREAD STAND ASM.	1
22-02	229-31109	线团防松垫	SPOOL RETAOMER	2
22-03	229-31000	线盘钉	SPOOL PIN	2
22-04	229-30903	线盘软垫	SPOOL REST CUSHION	2
22-05	229-30804	线盘	SPOOL REST	2
22-06	SM-6061610-SC	线架过线架螺钉	SCREW	2
22-07	229-30705	线架过线夹	THREAD GUIDE ARM JOINT	2
22-08	229-31406	线架杆顶防护橡皮	SPOOL REST ROD RUBBER CAP	1
22-09	229-30507	线架过线杆	SPOOL REST ARM	2
22-10	229-30408	线架杆上节	SPOOL REST ROD. UPPER	1
22-11	229-31307	接架杆接头	SPOOL REST ROD JOINT	1
22-12	SM-4051405-SE	接架杆接头螺钉	SCREW	2
22-13	NM-6050001-SE	接架杆接头螺母	NUT	2
22-14	229-30309	线架杆下节	SPOOL REST ROD. LOWER	1
22-15	229-31208	过线圈	THREAD GUIDE	2
22-16	WS-0510002-KN	线盘钉弹簧垫	SPRING WHSHER	2
22-17	NM-6050001-SE	线盘钉螺母	NUT	2
22-18	NM-6160511-SE	线架杆紧固螺母	NUT	1
22-19	WP-170260-S0	线架杆紧固螺母垫圈	WHASHER	2
22-20	WS-1643202-KR	紧固螺母弹簧垫圈	SPRING WHSHER	1

23. 电控箱部件

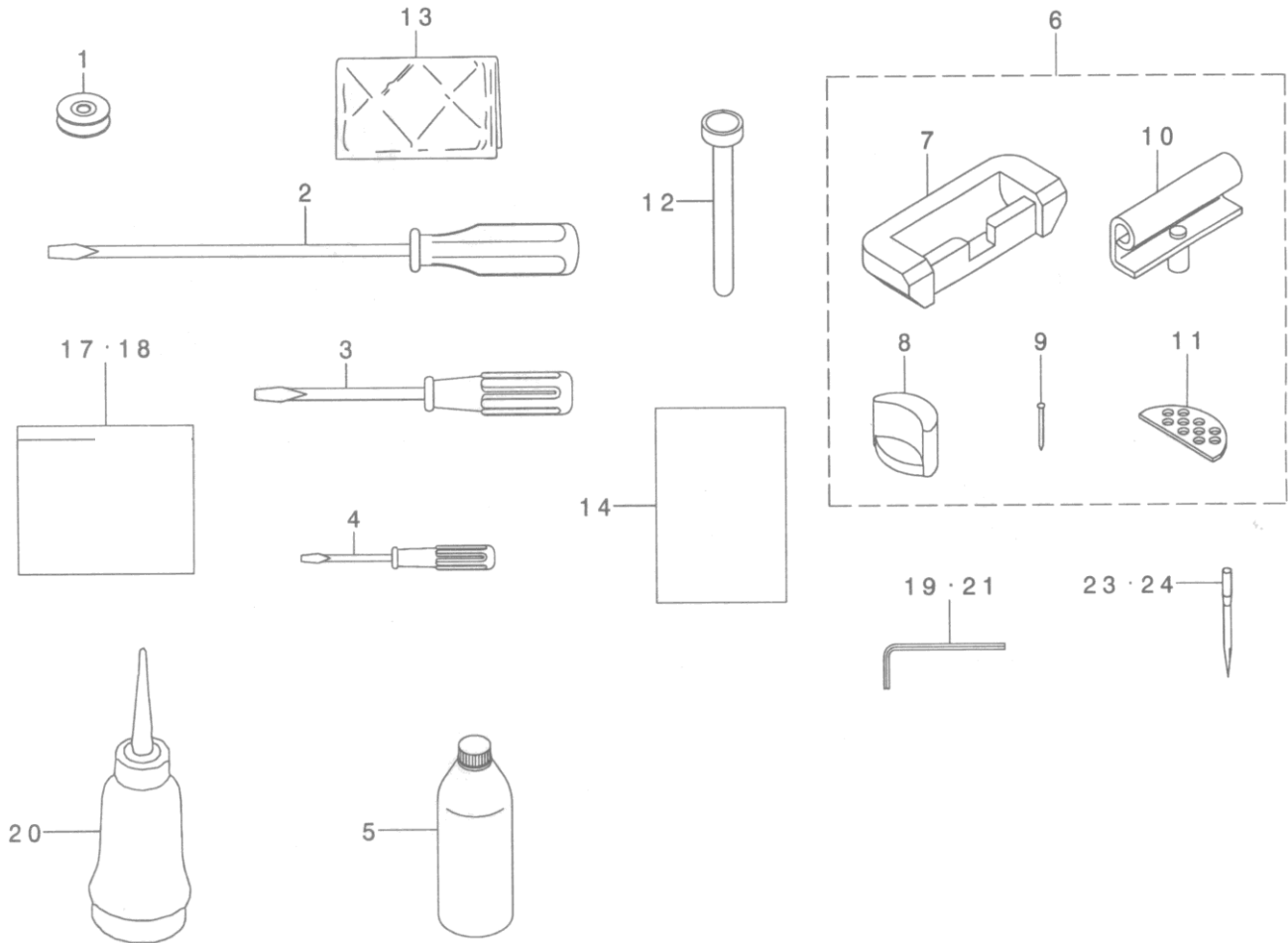
ELECTRIC CABINET TRANSMISSION COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.
23-01		电源开关安装板	SWITCH MOUNTING PLATE	1
23-02		电源开关	SWITCH	1
23-03		脚踏拉杆组件	CONNECTING ROD ASM. B	1
23-04		电控箱	ELECTRIC CABINET	1
23-05		电控箱安装木螺钉	WOOD SCREW	4
23-06		操作面板安装座	OPERATION PANEL MOUNTING PLATE	1
23-07		操作面板	OPERATION PANEL	1
23-08		电源线插头	POWER SOURCE CORD ASM.	1
23-09		电控箱连接线	HEAD FAN RELAY CORD A ASM.	1
23-10		电控箱连接线	HEAD FAN RELAY CORD A ASM.	1
23-11		线夹	CORD STAPLE	1
23-12		线扣	SPRING WASHER, M8	1
23-13		木螺钉	WOOD SCREW	2
23-14		螺钉	SCREW	3

27. 附件

ACCESSORIES PART COMPONENTS



序号REF. NO.	图号 PART NO.	名称	NAME	用量AMT. REQ.	
27-01	225-96704	梭心	BOBBINS	1	
27-02	229-33006	大螺丝刀	SCREW DRIVER. LARGE	1	
27-03	229-33105	中螺丝刀	SCREW DRIVER. MIDDLE	1	
27-04	229-33204	小螺丝刀	SCREW DRIVER. SMALL	1	
27-05	MDF-RX1600C0	油箱	DEFRIX OIL NO. 1	1	
27-06	02	229-58052	橡胶铰链组件	RUBBER HINGE ASM.	1
27-07	229-26000	机头连接钩座	RUBBER CUSHION	2	
27-08	229-58003	油盘支座	FRAME RUBBER CUSHION	2	
27-09	229-26208	油盘座钉	NAIL	8	
27-10	229-26356	铰链组件	HINGE COMPL.	2	
27-11	229-26505	机头连接钩座钉	WASHER	2	
27-12	236-39701	抬压脚顶杆	KNEE LIFTER PRESSER ROD	1	
27-13	02	262-34005	机头塑料膜	VINYL COVER	1
27-14	293-42409	合格证部件	EC PRODUCTION DECLARATION	1	
27-17	229-32800	机头罩	ACCESSORIE BAG	1	
27-18	B101-552-000	工具箱	ACCESSORY BOX	1	
27-19	B9102-057-000	扳手	WRENCH	1	
27-20	B9121-012-0A0	油壶	OILER ASM.	1	
27-21	J1066-000-00B	六角套筒扳手	HEXAGONAL WRENCH KEY	1	
27-23	02	MC-1923007-52	机针	NEEDLE	1
27-24	02	MDP-500B1002	机针	NEEDLE	1

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