## HUSQVARNAVIKING $^{\mathbb{R}}$ H|CLASS $^{\mathbb{M}}$ E20

### Master the Basics

All-Purpose Foot Blind Hem Foot Buttonhole Foot Satin Stitch Foot Zipper Foot Quilting Foot Free-Motion/Darning Foot



# Sell-up Features from HUSQVARNA VIKING® H|CLASS™ E10:

14 MORE DECORATIVE STITCHES -More stitches for sewing and decorating all your projects.

2 MORE PRESSER FEET - Free-Motion/Darning Foot - for excellent visibility and accuracy when

free-motion quilting, embroidering or darning.

Quilting Foot - to give the perfect 1/4 "seam that the quilter's need.

ONE-STEP BUTTONHOLE - Makes buttonholes easier

ADJUSTABLE STITCH WIDTH - Change stitch width to customize stitching to your projects. Easily drop feed teeth for free-motion quilting and monograms.

#### Feature

### Technique

### Talk About

Sews All Fabric Types and Weights  (Kite-Tail – Jeans Hem)	FABRIC: SELECT: USE: SEW: FABRIC: SELECT: SEW:	Medium Woven, Tricot Stitch Selector "A", Stitch Length 2.5 All Purpose Foot Fold medium woven and tricot in half. Sew along the fold at 5/8" seam allowance. Denim Stitch Length 3.0  Fold denim in half (wrong sides together). Sew with fold at 5/8" seam allowance. Fold seam to one side. Topstitch down in place. Fold up raw edge twice to form hem. Sew hem in place.	•	The HUSQVARNA VIKING® H CLASS™ E20 sewing machine will sew all different types of fabrics, without having to change the tensions.  The adjustable presser foot pressure lets you sew on all types and weights of fabrics.  HUSQVARNA VIKING® H CLASS™ sewing machines will handle any of your heavy-duty projects such as hemming jeans, home dec, or craft sewing with specialty fabrics.  Electronic power provides a greater penetration power even at slower speeds, whether stitching one stitch at a time or at full speed.
Easy Threading and Bobbin Winding	•	Show threading the top thread. Show the additional spool pin for twin needle sewing. Show where the bobbin is wound and the automatic bobbin stop. Show the handy thread cutter: Show how easy it is to load the bobbin from the front of the machine.	•	HUSQVARNA VIKING® H CLASS™ E20 sewing machine has the threading path printed on the machine. Watch how easy it is to thread.  Notice the handy thread cutter on the side. The bobbin winder automatically disengages the needle for easy bobbin winding. The automatic bobbin stop prevents overwinding.  A handy needle and thread information chart is included in the User's Guide.

Feature		Technique	Talk About
Worry-Free Tension	• S	Show the tension dial. Show how the normal range is indicated on the tension dial with a line between 3 and 5.	• For many types of fabrics, tension adjustment is not needed on your HUSQVARNA VIKING® H CLASS™ E20 sewing machine.
Perfect Repeating Buttonholes	SELECT: B B W V USE: B SEW:	Medium woven and stabilizer Buttonhole of Stitch Selector dial, Buttonhole on stitch length dial, stitch width as desired (3 for narrow, 5 for wide) Buttonhole Foot and Buttonhole Lever Open the button plate in the back	The buttonhole is repeated easily by using the marked lines on the foot as a guide and by keeping the button in the back of the foot. This is great when you are sewing many buttonholes of the same length.  Show buttonhole samples on different types of fabrics.
	tl s: • L p n	of the Buttonhole Foot and insert the button. Close the button plate to securely hold the button in place. Lower the Buttonhole Lever and gently bush it back until it clicks. (This lever must be re-set for each buttonhole.) While lightly holding the upper thread, start sewing.	
	• T tl tv • V n T T	The lower bartack will sew out first, then the left column followed by the cop bartack, then the right column.  When the stitches in the right column meet the lower bar tack, stop sewing.  The buttonhole is complete.  To make more buttonholes the same	
	• V	size, leave the button in place. Push the Buttonhole Lever back again until it clicks and repeat the sewing process.  When all the buttonholes are finished, remove the Buttonhole Foot and push the buttonhole lever back up next to the needle clamp.	
Perfect Fabric Feeding Seam/Over- cast Stitches (Simulated Serging)	SELECT: " USE: S SEW: F SI F	Sweatshirt fleece and ribbing 'Q'' on Stitch Selector dial, stitch length 'S'', stitch width "5" Satin Stitch Foot  Fold sweatshirt fleece in half and cut a small curve forming a neckline Fold ribbing in half lengthwise, stretch and sew on as a neckline.	Sew the seam and overcast the edge at the same time to prevent raveling of the seam allowance on a woven fabric or to create a seam that will stretch on knit fabrics.

Feature		Technique	Talk About
Easy Blind Hem	FABRIC: SELECT: USE: SEW: •	Wool "C" on Stitch Selector dial, stitch length 2.5, stitch width 3.0 Blind Hem Foot  Fold up a hem on a piece of wool. Sew the hem with the fold riding along the guide of the foot, just catching the fold with the left swing of the needle as you stitch. Adjust the stitch width and/or the guide on the Blind Hem Foot to catch just a thread from the fold. The stitch width adjustment allows you to accommodate different weights of fabric.	• You can "fine tune" the blind hem with the stitch width button for different types of fabric since the HUSQVARNA VIKING® H CLASS™ E20 sewing machine has adjustable needle positions. It is also possible to adjust the guide on the foot.
Needle Positions	FABRIC: SELECT: USE: SEW:	Medium woven "A" on Stitch Selector dial All-Purpose Foot  Show how the needle position changes by adjusting the stitch width dial.  Sew a row of stitching with the needle in the center needle position.  Turn stitch width dial to "5" for left needle position and sew a row of stitching next to the center needle stitching.	<ul> <li>Multiple needle positions make it easy to sew with cording, piping or to put in zippers.</li> <li>Topstitching, understitching, and edge stitching are also made easier with this feature. Perfect for garment sewing.</li> </ul>
Jam-Proof Bobbin	•	If this feature is important to the customer, demonstrate a HUSQVARNA VIKING®  EMERALD™ or higher sewing machine.	
Easy Stitch Selection	•	Simply turn the stitch selection dial to select the stitch. (select K, L, M, N or O)	Just dial a stitch and you are ready to sew.
Built-In Decorative Stitches	FABRIC: SELECT: USE: SEW:		Decorative stitches are a great way to add interest to a project or even embellish a ready-to-wear garment.  Show decorative stitch sample.
Alphabets/ Monograms	FABRIC: SELECT: SEW:	Medium woven and stabilizer "B" on stitch selector dial Stitch length close to "0" Stitch width at "5"  Draw monogram letter with fade-away marker. Sew slowly, following your drawn monogram. Adjust the stitch width downward toward the "0" as you taper to a point.	<ul> <li>The adjustable stitch width makes it easy to taper to a point.</li> <li>Was this the type you were looking for?</li> </ul> Show monogram sample / lettering sample.

Technique

Talk About

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Machine Setting Advice	• If this feature is important to the customer, demonstrate the HUSQVARNA VIKING® <b>EMERALD™</b> higher sewing machine.	or
Quilting Features	Quilt Piecing: FABRIC: Woven Medium cotton SELECT: "A" on Stitch Selector dial Stitch length to 2.5 Stitch width to 0 USE: Quilting Foot and Guide SEW:  Line up raw edges of calico along toe to show how easy it is to sew a quart inch seam.  Using two pieces of Woven Medium cotton with quilt batting in between, show how to sew parallel rows of stitches.	
	Free-Motion/Darning Foot:  To show the free motion darning foot, use a screwdriver to remove the standard ankle. Attach the free motion darning foot. Make sure the lever of the foot is on top of the needle clamp scree.  Lower the feed teeth for free motion quilting. The feed teeth lever is next to the bobbin case door. Move the lever the right to lower the feed teeth.  Move it back to the left to raise the feet teeth for normal sewing.	ew.  to